

---

## Technical Support:

Tel: 01384 489200

Email: [ambiradgroupsupport@tnb.com](mailto:ambiradgroupsupport@tnb.com)

---

# BENSON

# INSTALLATION & SERVICING MANUAL FOR BENSON GAS FIRED CABINET HEATER NATURAL GAS (G20 I<sub>2</sub>H), PROPANE GAS (G31 I<sub>3</sub>P)



## WARNINGS

Benson equipment must be installed and maintained in accordance with the relevant provisions of the Gas Safety (Installations and Use) Regulations 1998 for gas fired products. Due account should also be taken of any obligations arising from the Health and Safety at Works Act 1974 or relevant codes of practice. In addition the installation must be carried out in accordance with the current IEE wiring regulations (BS 7671), BS 6896 (Industrial & Commercial) and any other relevant British Standards and Codes of Practice by a qualified installer. All external wiring **MUST** comply with the current IEE wiring regulations.

## Contents

<b>1</b>	<b>Compliance Notices</b>	<b>4</b>
1.1	Certificates of Conformity	5
1.2	General Product Information	5
1.3	General Requirements	5
1.4	Delivery & Pre inspection	6
1.5	Warranty	6
<b>2</b>	<b>Location &amp; Positioning</b>	<b>7</b>
2.1	Gas Supply	8
2.2	Electrical Supply	8
2.3	Air Supply	9
2.4	Minimum Space Requirements	11
2.5	Air Distribution System	12
2.6	Flue System	12
2.7	Flue Installation	13
<b>3</b>	<b>Installation</b>	<b>16</b>
3.1	Packaging & Siting	16
3.2	Flooring	16
3.3	Minimum Clearances	16
3.4	Assembly	16
3.5	Gas Installation & Connection	16
3.6	Electrical Installation & Connection	17
3.7	Air Distribution Installation	17
3.8	Warm Air Registers	17
3.9	Heater Control Installation	18
<b>4</b>	<b>Commissioning</b>	<b>19</b>
4.1	Pre test	19
4.2	Ignition	19
4.3	Air Delivery System	21
4.4	Hand Over	22
<b>5</b>	<b>Servicing</b>	<b>22</b>
5.1	Planned Servicing	22
5.2	Servicing procedure Major Components	23
5.3	Service Re commissioning	25
<b>6</b>	<b>Fault Diagnosis By Flow Chart</b>	<b>27</b>
<b>7</b>	<b>Wiring Diagrams</b>	<b>29</b>
<b>8</b>	<b>Technical Data</b>	<b>58</b>
8.1	Cabinet Range Technical Data	59
8.2	Reference Documents Standards & Codes of Practice	63
<b>9</b>	<b>Parts Listing</b>	<b>65</b>
<b>10</b>	<b>User Instructions</b>	<b>68</b>
10.1	Commissioning/hand over	68
10.2	Servicing	68
10.3	Start up procedure	68
10.4	Stop procedure	68
10.5	Shutdown procedure	68
10.6	Ventilation only	68
10.7	Lockout situations	68

**Illustrations**

1 Flue Systems .....	14
2 Turbulator Positions .....	26
3 Exploded View .....	64

Any reference made to Laws, Standards, Directives, Codes of Practice or other recommendations governing the application and installation of heating appliances and which may be referred to in Brochures, Specifications, Quotations, and Installation, Operation and Maintenance manuals is done so for information and guidance purposes only and should only be considered valid at the time of the publication. Benson Heating cannot be held responsible from any matters arising from the revision to or introduction of new Laws, Standards, Directives, Codes of Practice or other recommendations.

**IMPORTANT NOTICE TO INSTALLERS**

Installers should satisfy themselves that the gas pipework installation is carried out in accordance with all current legislation, Codes of Practice and recommendations .

**Additionally it may be necessary to protect the gas valves which form part of the heater or burner assembly from potential pipe contamination particularly, but not exclusively , where copper gas pipework is used.**

**In instances where copper pipework is to be used for all or part of a gas pipework installation, including short length final connections then we advise that installers consult with gas supplier or provider and satisfy themselves what additional precautions may be necessary**

## 1.0 Compliance notices

The Benson Gas fired Cabinet Heaters detailed herewith are manufactured by Benson Heating within a strictly controlled quality environment within the parameters of ISO 9001.

These instructions are only valid if the following country code is on the appliance **GB. IE**. If this code is not present on the appliance, it is necessary to refer to the technical instructions which will provide the necessary information concerning the modification of then appliance to the conditions of use for the country.

The Benson range has been tested and assessed for compliance with the following European Directives.

Gas Appliance Directive: (90/396/ EEC)  
Machinery Directive: (2006/42/EC)  
Low Voltage Directive: (2006/95/EC)  
Electromagnetic Compatibility Directive:  
(2004/108/EC)  
Product Liability Directive: (85/374/EEC)

The manufacturer has taken reasonable and practical steps to ensure that Benson Cabinet Heaters are safe and without risk when properly used. These heaters should therefore only be used in the manner and purpose for which they were intended, and in accordance with the recommendations detailed herewith.

The heaters have been designed, manufactured, assembled, inspected, and tested, with safety and quality in mind, there are certain basic precautions which the installer and user should be aware of, and they are strongly advised to read the appropriate sections of the information pack accompanying the heater, prior to installation or use.

Benson Heating supports all new products being supplied to their customers with a comprehensive information pack; this clearly defines mandatory instructions for the safe installation, use, and maintenance, of the appliance(s).

Where proprietary items are incorporated into Benson Heating products, detailed information and instructions are also provided as part of the information pack.

It is the responsibility of the installer, owner, user, or hirer, of such products supplied by Benson Heating, to ensure that they are familiar with the appropriate information/ manuals, supplied by the manufacturer, and that they are suitably aware of the purpose of the manuals and the safety instructions. In addition, operators must be suitably trained in the use of the appliance so as to ensure its continued safe and efficient use.

Benson Heating has a commitment to continuous improvement, and therefore reserves the right to amend or change the specification of the Cabinet Heater range subject to compliance with the appropriate European, national, and local regulations.

Contained within the text of the manual, the words '**Caution**' and '**Warning**' are used to highlight certain points.

**Caution** is used when failure to follow or implement the instruction (s) can lead to premature failure or damage to the heater or its component parts.

**Warning** is used when failure to heed or implement the instruction (s) can lead to not only component damage, but also to a hazardous situation being created where there is a risk of personal injury.

The Benson range of Gas fired Cabinet Heaters conform to the following harmonised standards:

BS EN 1020 Requirements for non domestic gas fired forced convection air heaters for space heating incorporating a fan to assist transportation of combustion air and/or combustion products.

BS EN 292 -1  
Safety of Machinery - Basic Concepts, General Principles for Design Basic terminology, methodology

BS EN 292-2  
Safety of Machinery - Basic Concepts,  
General Principles for Design  
Technical Principles and Specifications

BS EN 60204-1  
Safety of Machinery - Electrical Equipment  
for Machines Specification for General  
Requirements

BS EN 60335-1  
Safety of Household and Similar Electrical  
Appliances General Requirements

BS EN 55014  
Limits and methods of measurement of  
radio disturbance characteristics of electrical  
motor-operated and thermal appliances for  
household and similar purposes, electrical  
tools and similar electric apparatus

BS EN 50165  
Electrical Equipment of non-electric heating  
appliances for household and similar  
purposes, safety requirements

### 1.1 Certificates of conformity

Certificates are available from the Quality  
Control Department at Benson Heating.

**Notified body Pin reference is :  
0558CM1312**

### 1.2 General product information

The Benson range of indirect gas fired  
forced convection heaters have an output  
range from approximately 29.3 kW to 381.0  
kW and are available in a configuration that  
will allow for down flow, horizontal, floor  
mounting, or above ground level on purpose  
built steel supports.

The units can suit either ducted applications,  
or be used as free blowing units, but each  
heater must be connected to its own  
individual open flue.

Each heater is fitted with a forced draught  
burner which has been test fired and pre-set  
prior to despatch. The safety functions of the  
burner are by way of a fully sequential  
control box fitted to the burner.

#### **Note**

Neither asbestos nor soft soldered joints are  
used in the construction or manufacture of  
the Benson range of Cabinet Heaters. The  
materials selected for use can withstand the  
mechanical, chemical, and thermal stresses  
which they will be subject to during foreseen  
normal use when installed in accordance  
with the manufacturers recommendations.

### 1.3 General requirements

#### **Caution**

Before installation, check that the local  
distribution conditions, nature of gas and  
pressure, and the current state adjustment  
of the appliance are compatible.

**Installation, commissioning, and  
servicing must only be carried out by  
appropriately qualified and competent  
persons.**

#### **Warning**

Unauthorised modifications to the appliance,  
or departure from the manufacturers  
guidance on intended use, or, installation  
contrary to the manufacturers  
recommendations may constitute a hazard.

#### **Note**

To ignore the warning and caution notices,  
and to ignore the advice from the  
manufacturer on installation, commissioning,  
servicing, or use, will jeopardise any  
applicable warranty, moreover, such a  
situation could also compromise the safe  
and efficient running of the appliance itself,  
and thereby constitute a hazard.

The installation of the appliance must meet  
all the relevant European, national, and local  
criteria. (See sections 3 and 9).

Prior to installation the following points  
should be considered;

- a) The position of the heater for the optimum  
efficient distribution and circulation of warm  
air.
- b) The position of the heater relative to the  
route of the flue
- c) The position of the heater relative to the  
supply of gas

d) The position of the heater relative to the electrical services, and if appropriate, any additional controls.

e) The position of the heater relative to the supply of fresh air

f) The height if applicable at which the heater is to be mounted and potential stratification / circulation problems.

g) The position of the heater relative to service and maintenance requirements

### Caution

The heater must not be installed within an area where the conditions are unsuitable, e.g. where the atmosphere is highly corrosive, has a high degree of salinity, or where high wind velocities may affect burner operation. Suitable protection should be provided for the appliance when it is located in a position where it may be susceptible to external mechanical damage from; for example, fork lift trucks, overhead cranes etc.

### 1.4 Delivery and pre-installation checks.

The heater is supplied wrapped in heavy duty protective polythene. On receipt of the heater, the following checks should be carried out;

a) The model is as per order.

b) That it is undamaged.

c) That it is suitable for the fuel supply.

d) That it is suitable for the electrical supply  
If any of these points are not satisfied then contact should be made with the Sales Office at Benson Heating as soon as possible by telephoning 01384 489200. In the case of claims for damage, this must be signed for as damaged and reported in writing within 24 hours of delivery, in order to comply with insurance criteria.

### 1.5 Warranty

The heater is supplied with a 1 year parts and labour warranty and a further year on all parts excluding consumable's.

In addition to this there is also a 10 year time related warranty on the combustion chamber.

The warranty commences from the date of dispatch from the manufacturer, and is subject to the terms detailed within the Benson Heating 'conditions of business'.

### Note (i)

The warranty may be invalidated if -

a) The installation is not in accordance with the general requirements of this manual.

cb the heater are not in accordance with the manufacturers recommendations, codes of practice, or similar standards.

c) Air flow through the heater is not in accordance with the manufacturers technical specifications.

d) Internal wiring on the heater has been tampered with or unauthorised service or repairs undertaken.

e) The main electrical supply input to the heater has been interrupted during the heating mode.

f) The heater has been subject to and affected by the ingress of water in any form.

g) The heater is not operated at the rating(s) laid down in the manufacturers technical specifications.

h) The heater has not been operated or used within the normal scope of its intended application.

i) The manufacturer's recommended minimum service requirements have not been complied with:

**Note (ii)**

All warranty claims must contain the following information to enable processing to take place;

- (1) Heater model
- (2) Heater serial number
- (3) Order reference/date of order, together with full installation details (name and address)
- (4) Details or symptoms of fault
- (5) Installers name and address.

Faulty parts must be returned to the Benson Spares Department, the address of which is provided at the rear of this manual.

Any such parts will undergo inspection to verify the claim. Replacement parts supplied prior to this may be charged, and a credit supplied upon subsequent validation of the warranty claim.

Consumable items are specifically not included within the scope of the warranty.

**Note (iii)**

Notification is required immediately a fault is suspected.

The manufacturer will not accept responsibility for any additional damage that has been caused, expense incurred, or consequential loss resulting from any failure of the heater(s).

## 2.0 Location / Positioning

**Warning**

All of the basic criteria must be satisfied prior to commencing installation and commissioning, additionally, the Cabinet Heater must be positioned and installed so as to comply with all the relevant standards and guide lines (**see section 9.0**), as well as meeting national and local fire regulations and insurance criteria, especially if it is proposed that the heater is to be installed within a special risk area (e.g. proximity to where petrol engined vehicles are stored or parked, where cellulose spraying takes place, where woodworking machinery is operated, etc.).

Indirect fired heaters must not be located in hazardous areas, however, it is permissible for the heater to supply air to such areas.

The heater must not be installed within an environment where there is a high concentration of chlorides, fluorides, salts, or other aggressive or volatile chemicals / compounds. Nor should the heater be positioned where the burner could be adversely affected by high winds or draughts.

The location chosen for the heater must allow for the fitting of an effective flue system.

The location must also allow for adequate clearance for the air supply, return air circulation, oil supply, electrical supply, whilst also providing good and safe working access. The heater must be installed on a flat and level surface made from non-combustible material, which is sufficiently robust to withstand the weight of the heater and any ancillary equipment. Any combustible material adjacent to the heater or flue system must be so placed or shielded so that its surface temperature does not exceed 65°C.

In areas where it is proposed that more than one heater is to be installed, a general scheme of circulation should be drawn up and maintained, thereby offering the best heat distribution.

All Benson Heaters are fitted with a pressure relief facility, this is incorporated into the design of the flue gas exit duct. Care should therefore be taken in siting service connections and controls well away from the pressure relief vent.

### **Warning**

Under no circumstances must the pressure relief be restricted, blocked, or have the free exit of exhaust gas impaired or re-directed.

## **2.1 Gas supply - general.**

The Benson range of gas fired cabinet heaters are all manufactured and pre-set for use with natural gas or LPG classified under the categories, based upon the destination of the heater **see section 8.0**

The heater must be compatible with the gas supply, and each heater must be installed with a separate approved isolating gas cock positioned adjacent to and upstream of the union between the service pipe and the heater.

The gas supplier should have been contacted to confirm that the supply feed (pipework and metering) is capable of delivering the required dynamic volume of gas, thereby ensuring that the minimum burner pressure can be achieved. Consideration should have also been given to the pressure drop on single and multiple heater installations, and the affect that such installations will have upon other plant sharing the gas supply.

If it is necessary to fit a gas booster, the controls must include a low pressure cut-off switch which must be fitted on the supply side of the booster. It is also a requirement that the gas supplier is contacted prior to the fitting of the unit.

### **Note**

Reference to the Institute of Gas Engineers publication UP-1 and UP-2 together with BS6891 is strongly advised.

Service and Installation pipework must be of a diameter equal to or greater than the inlet

connection on the heater, all joints must be sealed using an approved sealing compound, and the system purged and tested for soundness.

## **2.2 Electrical supply**

Wiring external to the cabinet heater must be installed in accordance with any local, national, and European regulations, as well as meeting the appropriate requirements of IEE regulations.

The means of connection to the main electrical supply must allow for complete electrical isolation of the heater, furthermore, in the case of a unit wired for a three phase supply, the supply should only be used to serve the heater itself and no other plant or equipment.

The position of the isolation switch must be such that it is adjacent to the heater and easily accessible at all times. In addition, the isolator itself must have a contact separation of not less than 3mm as per BS5991 clause 20.2. The Control Fuse ratings are detailed on the appliance data plate.

**Warning** Ensure that the electric and gas supplies are turned off before any electrical work is carried out on the heater. Ensure that wiring cannot make contact with any surfaces liable to be subject to high temperatures or where the insulation of the wiring could be impaired as a result of such contact.

**All Cabinet Heaters must be earthed.**

### **Caution**

The main electrical supply must not be switched off or disconnected as a method for stopping the heater, the exception to this is in an emergency, or during servicing, when the heat exchanger has been allowed to cool sufficiently to prevent any damage from occurring. Claims for damage will not be considered if they have resulted from incorrect wiring or the incorrect use of the heater.

## 2.3 Air supply

Consideration must be given to the provision of air for the purposes of combustion and ventilation of the heated space, plant room or enclosure where heaters are to be installed.

### Note:

It is strongly recommended that BS 6230 : 2005 is referred to for further information concerning ventilation requirements

Where mechanical ventilation is used it is a requirement that the inlet is of the mechanical type, and the outlet is either mechanical or natural.

### 2.3.1 Heaters installed within the heated space.

Where heaters are installed within the space to be heated (i.e. not a plant room or enclosure) then:

Combustion air or heater related ventilation air **will not be required if -**

- The design air change rate of the heated space is 0.5 air changes per hour or greater

or

- The design air change rate may be satisfied by natural infiltration or by mechanical ventilation

Combustion and General ventilation **will be required if -**

- The design air change rate of the heated space is less than 0.5 air changes per hour

or

- Where the heated space has an air change rate of less than 0.5 air changes per hour then it will be necessary to provide **either** natural ventilation openings to the heated space (section 2.3.1.1. refers) **or** the mechanical ventilation of the heated space (section 2.3.1.2. refers)

#### 2.3.1.1 Natural Ventilation Openings to the Heated Space.

If the heated space design air change rate is less than 0.5 air changes per hour then

provision for low level natural ventilation openings will only be necessary.

The minimum free area of the low level natural ventilation opening shall be:

- 2cm<sup>2</sup> for each kW of rated heat input

The low level natural ventilation opening should be situated on an external wall and be within 1000 mm of floor level for natural gas and ideally at floor level for l.p.g gas installations but in any event no higher than 250 mm.

The table below provides specific data for each heater model as -

Model	Minimum Free Area of ventilation opening	
	High Level	Low Level
	cm <sup>2</sup>	cm <sup>2</sup>
30	None	64
35	None	79
40	None	97
60	None	127
75	None	160
85	None	193
120	None	257
135	None	291
180	None	386
205	None	460
235	None	515
275	None	623
350	None	769
375	None	847

#### 2.3.1.2 Mechanical Ventilation to the Heated Space.

In the event that the heated space has a design air change of less than 0.5 air changes per hour and that installer prefers to mechanically ventilate the heated space rather than provide ventilation openings then

-

- The heated space needs to be mechanically ventilated so that the design air change is 0.5 air changes or greater.
- It is a requirement that the mechanical ventilation shall be of the 'input' type with either natural or mechanical extraction.
- Systems of mechanical extraction with a natural inlet shall not be used.
- It is necessary to provide an automatic means to safely inhibit heater(s) operation should mechanical air supply fail for any reason.

The high level ventilation opening should be sited on an external wall and positioned as high as is practical and always within the top 15% of the wall height.

The low level natural ventilation opening should be situated on an external wall and be within 1000 mm of floor level for natural gas and ideally at floor level for l.p.g gas installations but in any event no higher than 250 mm.

The table below provides specific data for each heater model as -

### 2.3.2. Heaters Installed within a Plant Room or Enclosure.

A plant room means a room housing the heater plant and probably other items of building service plant and would generally have generous space for maintenance.

An enclosure is where the heater is installed within a compartment or confined area where space is limited.

Where heaters are installed within a plant room or enclosure then provision for both combustion air and air for general ventilation will be required by means of high **and** low level ventilation openings (sections 2.3.2.1 refers to plant room applications and sections 2.3.2.2 refers to enclosure applications).

Alternatively the plant room or enclosure may be mechanically ventilated (section 2.3.2.3 refers).

Model	Minimum Free Area of ventilation opening	
	High Level	Low Level
	cm <sup>2</sup>	cm <sup>2</sup>
30	64	128
35	79	158
40	97	194
60	127	254
75	160	320
85	193	386
120	257	514
135	291	582
180	386	722
205	460	920
235	515	1030
275	623	1246
350	769	1538
375	847	1694

#### 2.3.2.1 Natural Ventilation Openings to Plant Rooms

For plant room applications the minimum free area of ventilation opening shall be:

- At high level 2 cm<sup>2</sup> for each kW of rated heat input.
- At low level 4 cm<sup>2</sup> for each kW of rated heat input.

#### 2.3.2.2 Natural Ventilation Openings to Enclosures

For enclosure applications the minimum free area of ventilation opening shall be:

- At high level 5 cm<sup>2</sup> for each kW of rated heat input.
- At low level 10 cm<sup>2</sup> for each kW of rated heat input.

The high level ventilation opening should be sited on an external wall and positioned as high as is practical and always within the top 15% of the wall height

The low level natural ventilation opening should be situated on an external wall and be within 1000 mm of floor level for natural gas and ideally at floor level for l.p.g gas installations but in any event no higher than 250 mm.

The table in the next column provides specific data for each heater model as -

Model	Minimum Free Area of ventilation opening	
	High Level	Low Level
	cm <sup>2</sup>	cm <sup>2</sup>
30	159	318
35	198	396
40	244	488
60	317	634
75	400	800
85	483	966
120	643	1286
135	726	1452
180	965	1930
205	1152	2304
235	1287	2574
275	1558	3116
350	1922	3844
375	2118	4236

### 2.3.2.3 Mechanical Ventilation to a Plant Room or Enclosure.

In the event that the installer prefers to mechanically ventilate the plant room or enclosure rather than provide ventilation openings then -

- The plant room or enclosure needs to be mechanically ventilated at the rate of 4.14 m<sup>3</sup>/h of fresh air per kW or rated heat input.

- It is a requirement that the mechanical ventilation shall be of the 'input' type with either natural or mechanical extraction. Where mechanical extraction is selected then the extraction rate should be 5%-10% less than the input rate.
- Systems of mechanical extraction with a natural inlet shall not be used
- It is necessary to provide an automatic means to safely inhibit heater(s) operation should mechanical air supply fail for any reason

The table below provides specific data for each heater model as -

MODEL	Mechanical Ventilation Rate for Plant Room or Enclosure
	M <sup>3</sup> /h
30	132
35	164
40	202
60	262
75	331
85	400
120	533
135	601
180	799
205	954
235	1066
275	1290
350	1592
375	1753

### 2.4 Minimum space requirements

The minimum space requirements for single and multiple heater applications are detailed in section 3.3 later within this manual.

## 2.5 Air distribution system

All materials used within the construction of the delivery and return air ducts must not represent a fire hazard and should be made from thermally inert materials. The selection of materials must take account of the environment into which the heater and its air delivery system is expected to work, it must also take account of the stresses and loadings placed upon it during its normal working life. Where interjoist spaces are used to route ducting these must be lined with fire resistant insulation material.

In installations where forced recirculation is a feature, a full and unobstructed return air path to the heater(s) must be provided, with return air grilles connected by ducting directly to the return air inlet on the heater. The limit for recirculation should not be greater than 85% recirculated air to 15% fresh air.

Where the heater is installed within a enclosure or plant room the return air and discharge air arrangement must be such that the air circulation fan does not interfere with the operation of the flue. The return air intake and warm air outlet should therefore be fully ducted to and from the heater, respectively, within the compartment or plant room.

If the inlet air is ducted to the outside, then the lowest edge of the inlet air duct must be at least 500 mm above the outside floor or ground level, it must also be fitted with an access point (s) to allow for cleaning and servicing to occur. The openings in the structure of the plant room, through which the ductwork passes must be of fire resistant material and constructed to prevent the likelihood of any fire from spreading.

In ducted applications the ductwork must be designed so as to give a static pressure within the limits stated in section 8 of this manual. It should be noted that if the static pressure is too high, nuisance shut-down will occur when the heater goes out on the overheat limit thermostat, if the static pressure is too low, then damage can be caused to the fan motor.

Warm air outlets on ducted applications must be such that they cannot be closed or become blocked, which again would lead to an increase in static pressure and nuisance shutdown.

The outlets must not be sited so that warm air can be discharged onto combustible materials, if necessary, guard rails should be used to ensure that effected areas are kept clear. Return air intakes must not be located so that potentially harmful or hazardous contaminated air can be drawn into the system.

## 2.6 Flue system.

It is essential that the products of combustion are flued to the outside of the building. Each heater must have its own separate flue, with a flue diameter of not less than is detailed in section 8 within this manual.

The minimum vertical length of flue must not be less than 3m. The flue should rise vertically, and the number of bends should be kept to a minimum.

Flue pipe should be supported at intervals not exceeding 1.8mtrs

**Flue pipes below a height of 2 m should be guarded against the possibility of being accidentally touched when hot by personnel**

It is strongly advised that BS 5854; 1980, and BS 5440; parts 1 and 2, are used as consultative documents when considering flue requirements.

Care should be taken to ensure that the flue terminal is not situated in a high pressure area, the proximity of buildings and other obstacles which will influence this must be taken into account, preferably at the design stage. See figures 2-12.

Provision must be made for the disconnection of the flue for inspection and service requirements, and it is strongly advised that where bends are fitted

inspection covers are included. The materials from which the flue is constructed must be non-combustible, resistant to internal and external corrosion, and be capable of withstanding the stresses and loadings associated with normal use.

When designing the flue system the prevention of the formation and entrapment of condensation must be a key consideration.

Twin wall or insulated systems are recommended as they tend to inhibit the formation of condensates.

Where condensation is unavoidable traps should be included to encourage the condensates to flow freely to a point from which they may be released, preferably into a gully. The condensate pipe from the flue to the disposal point must be made from corrosion resistant pipe of not less than 25mm internal diameter.

If the flue passes through a wall, ceiling, or roof made from combustible material then it has to be sleeved so as to provide a minimum of a 25 mm void between the exterior of the flue and the internal wall of the sleeve. The maximum permitted temperature of any adjacent combustible material is 65°C.

The position of the flue and its terminal should be such that it does not impair the combustion process.

It should terminate in an exposed position so as to allow the escape and dissipation of flue gases without risk of their re-entering the property through windows, ventilation ports, etc.,.

The flue should extend to at least 1m above the height of any object within 3,5m of the terminal.

Flue terminals should be fitted on all flues with a diameter of 200 mm or less. The terminal must be of the approved type, and have outlet grilles on all sides giving a total free area of at least double that of the flue.

### **Caution**

It is imperative that the flue should be properly sealed where it passes through the roof, this can best be achieved by using the approved method of roof flashing plate and cravat.

### **Note**

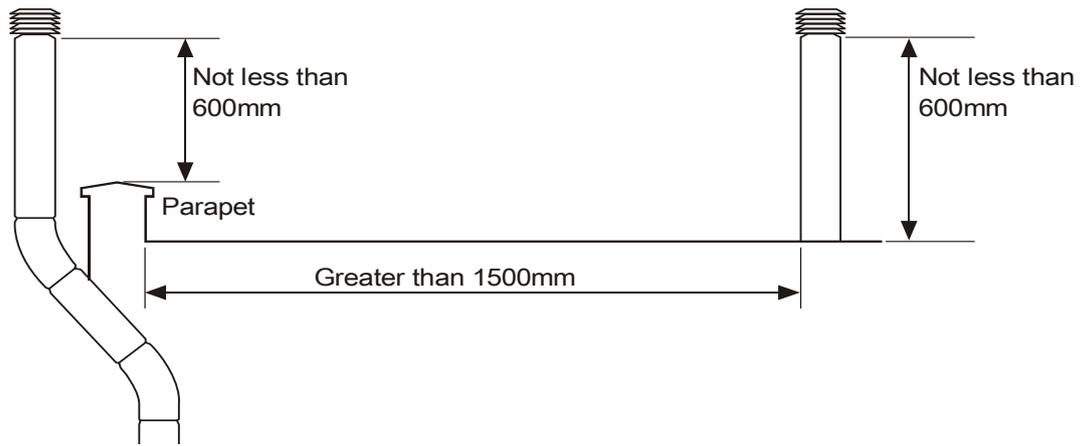
It should be noted that claims made under warranty and attributed to the ingress of water may not be considered especially if an approved method of sealing has not been used, or if the design of the flue has not made provision for possible condensation problems.

## **2.7 Flue Installation**

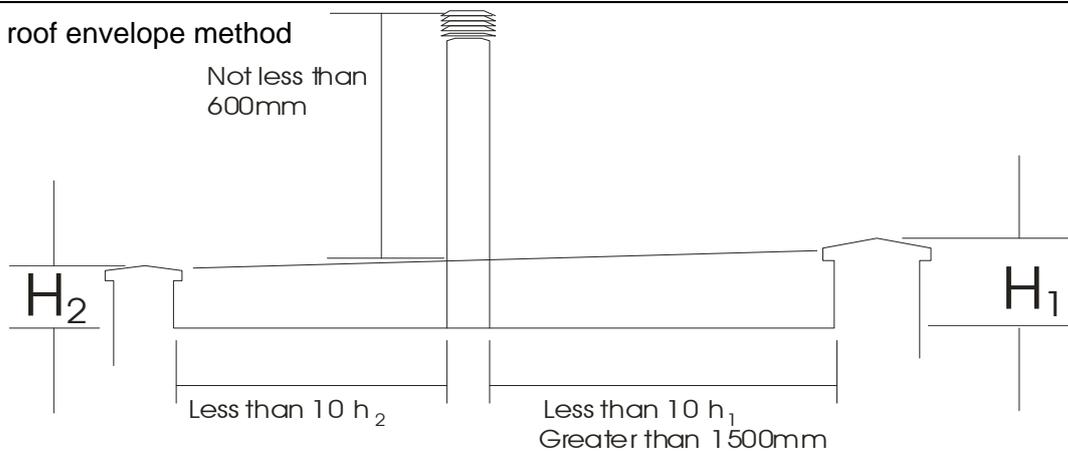
An integral flue spigot is fitted to all Cabinet Heaters thereby allowing the flue to connect directly to the heater. The design of the flue must ensure that it can be disconnected to allow for cleaning and servicing, furthermore, all of the flue section joint sockets must face upwards, and the seal between the sections achieved through mechanical joints or through the use of approved caulking string and grout. It is strongly advised that BS 5854 and BS 5440 parts 1 and 2 are referred to, see also figs 2-12.

Where condensation is likely to be a problem provision should be made preferably at the design stage (see section 2.5).

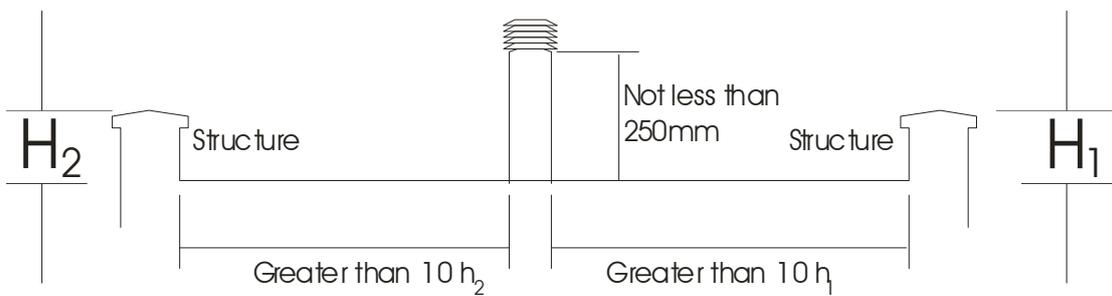
Flat roof with parapet



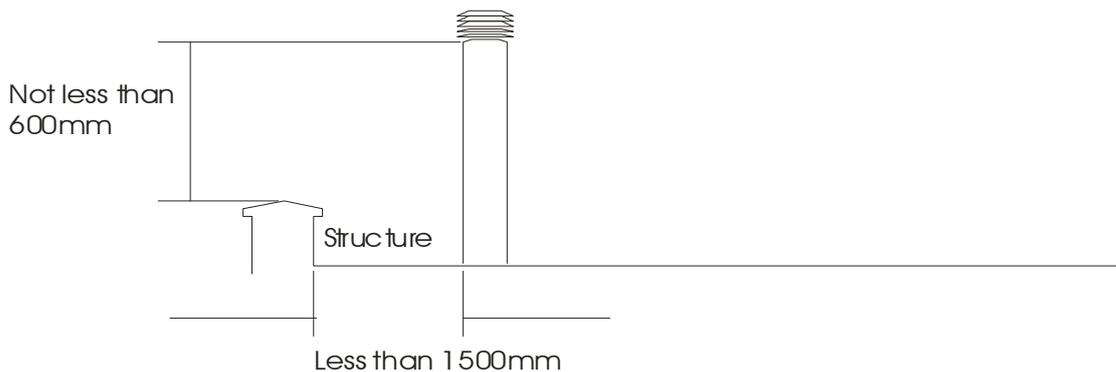
Flat roof envelope method



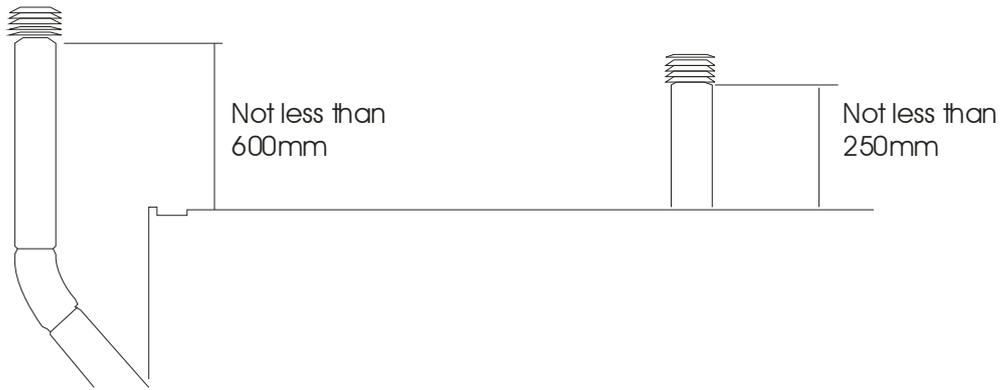
Flat roof where the flue height is more than 10 Heights (H) away from all structures



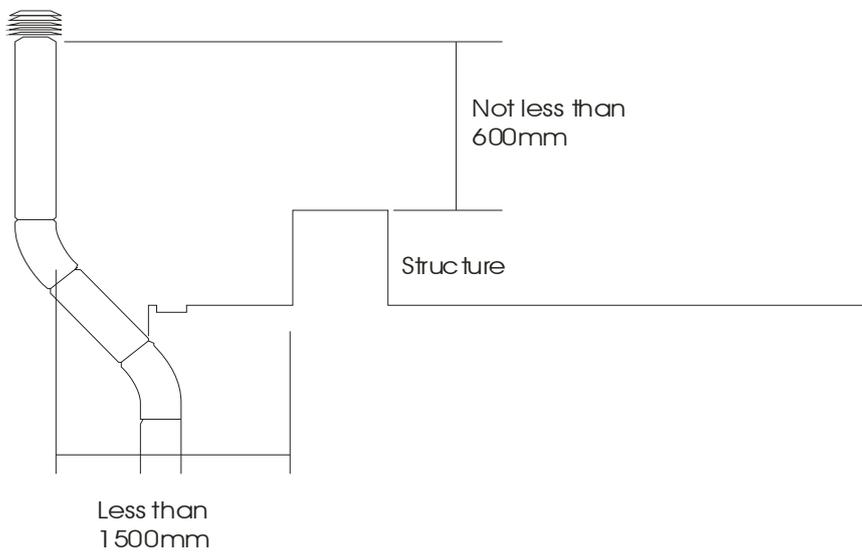
Flat roof with flue close to parapet



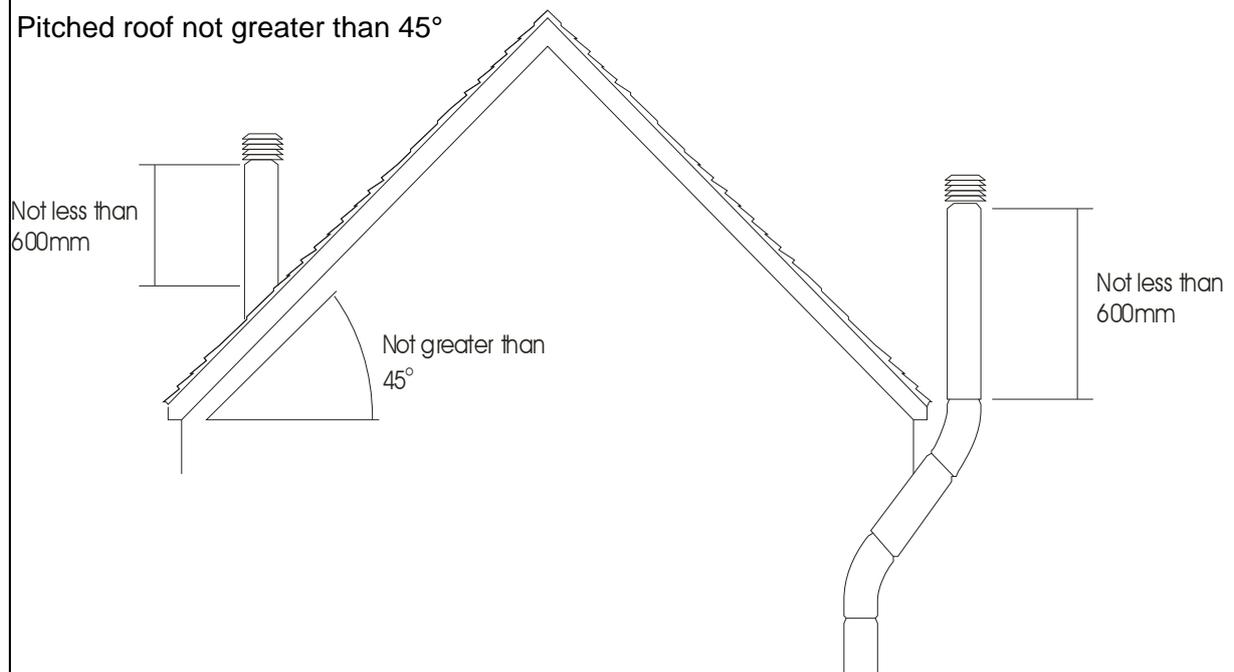
Flat roof with no parapet



Flat roof with structure close to flue outlet



Pitched roof not greater than 45°



## 3.0 Installation

It is strongly advised that the installer reads Section 2 and Section 3 of this manual prior to starting any installation work. It is a requirement that only qualified and competent personnel may undertake installation, commissioning, and servicing.

### Warning

Always ensure that the appropriate personal protective equipment is used.

### 3.1 Packaging/siting

The heater will usually be supplied wrapped in polythene, non assembled parts will be supplied separately. Prior to installation, the assembly of the heater should be completed, it is advisable that this is undertaken in the area where the heater is scheduled to be sited.

### Caution

It is strongly advised that when positioning the heater the lifting eyes are used, thereby reducing the risk of inadvertent damage being occasioned to the heater.

### 3.2 Flooring

The heater must be installed on a level non combustible surface capable of supporting the weight of the heater and any ancillary equipment.

### 3.3 Minimum clearances

The following minimum clearances must be observed when installing the heater (mm).

Model Size	Front	Rear	Lhs	Rhs
30 - 40	500	700	150	150
60 - 85	500	1,000	150	150
120 - 135	600	1,200	150	150
180	600	1,500	150	150
205	900	1,500	150	150
230 - 275	900	2,000	400	400
350 - 375	900	2,000	500	500

## 3.4 Assembly

The following sub-assembly parts should be assembled to allow installation to continue.

### (a) Vertical Nozzled Models

For free blowing applications it will be necessary to complete the final assembly before continuing with the installation. The bonnet top with nozzle spigots should be attached to the heater and secured. The nozzles should then be pushed home on the spigots and positioned to provide the desired airflow.

**Ensure louvres are adjusted outwards and ensure blades are not resonating.**

The nozzles should be securely fixed in their desired position on completion of commissioning.

### (b) Horizontal Nozzled Models

Remove packaging and secure the 90° Duct Outlet to the outlet on the heater using the bolts supplied.

Secure the nozzle spigot plate to the duct outlet using the bolts and prevailing torque nuts provided. Fit the securing brackets to each of the outlet nozzles, and lift the complete heater assembly and position on the pre-sited purpose built supports. Finish off the assembly by fitting and securing the outlet nozzles to the spigots by way of previously fitted brackets.

## 3.5 Gas Installation/Connection

Service pipework must terminate at an approved gas cock, and be adjacent to the position of the heater.

The connection to the heater can be made by way of either an approved flexible coupling, or rigid connection. Threaded connections must comply with ISO288/1 of ISO 7/1, further information concerning the accepted practice in European countries is detailed in the June 1995 version of prEN 1020 annex A7 The diameter of the

pipework from the cock to the burner connection must not be less than the diameter of the burner connection inlet. (see section 8 )

The installation must be purged and tested for soundness prior to commissioning.

Always ensure that the appropriate personal protective equipment is used.

### **3.6 Electrical Installation/Connection**

Benson cabinet heaters are available either for 415V 50Hz 3PH or 230V 50Hz 1PH supplies depending upon the model specified.

It is recommended that reference is made to the wiring diagrams contained within section 7 of this manual prior to installation or connection to the supply.

The electrical supply must be as specified and suitable for the heater, and must be run within conduit to a point adjacent to the heater, and be terminated to provide an isolation point that will prevent remote or inadvertent activation. Cables, conduit, and fittings that are used to make the connection between the isolator and the heater must conform to the appropriate IEE regulations. All heaters are supplied fused and pre-wired, all must be earthed.

Final connections for any additional external controls must be completed on site, and must be carried out according to IEE regulations. Separate user information is provided for the time control unit and the burner, and forms part of the product information pack which accompanies every heater when despatched.

#### **Warning**

Always isolate from mains electrical supply before commencing work on the heater.

Always ensure that the appropriate personal protective equipment is used.

### **3.7 Air Distribution Installation**

The materials selected must be of low heat capacity, and it is preferable that all warm air ductwork is thermally insulated.

Where ducting may be subject to deterioration from exposure to moisture or high humidity material selection and insulation are prime considerations.

Joints and seams must be airtight and fastened securely and designed to remain so, even when operating at high temperatures. Adequate support must be designed into the layout of the ductwork to ensure that the integrity of the seams and joints is maintained.

The support must be independent and separate from the heater and the ducting, to allow for free movement during expansion and contraction.

Where ducting passes through walls or partitions sufficient clearance must be left, irrespective of any fire stop requirement, to allow for expansion and contraction. Failure to adhere to these latter two points can result in the generation and transmission of excess noise.

Where ducting is installed in concrete flooring a permanent membrane must be used to isolate the ducting from the corrosive effect of the alkaline salts within the concrete. Care should be taken to ensure that soft insulation material does not become compressed and thereby lose its effectiveness.

### **3.8 Warm Air Registers**

In order that vertical temperature gradients are minimal thereby providing a more even heat distribution, it is preferable to install warm air registers at low wall levels or at floor level, with the size, number, and position commensurate with the requirement of the application.

To minimise noise levels the registers should be set away from corners,

additionally, a good seal between the register frame and the wall is important, particularly on high level positions, if unsightly staining through warm air/particulate deposition is to be avoided.

### **3.9 Heater Control Installation**

#### **Warning**

Isolate heater from mains before undertaking any electrical work.

Unless specified all Cabinet Heaters are manufactured and supplied with a pre-wired Control panel as standard. Optional remote controllers are available to be wired back to the cabinet heater.

Refer to Controller instruction manual for full installation details.

A commissioning switch is provided on all cabinet heaters fitted with a remote controller.

See section 7.0 for individual wiring diagrams.

The controls for Horizontal Cabinets and Reverse Flow are supplied as remote option as standard.

## 4.0 Commissioning

### Note:

**It is a requirement that only suitably qualified and competent personnel are allowed to undertake the commissioning of the heater.**

**It is also strongly recommended that prior to commissioning the engineer familiarises himself with; the information contained within the information pack that accompanies the heater, the heater itself, and with the specific requirements of the installation /application.**

### Warning

All Cabinet Heaters undergo a rigorous test programme prior to being despatched, whilst such a programme does involve pre-commissioning and setting up the heater to operate efficiently and well within its designed operational limits, this does not mean that on site commissioning is less important than might otherwise be the case.

### Note

It is strongly recommended that equipment used for the sampling and analysis of flue gases is accurate to within +/- 0.1% and maintained so that it is regularly calibrated.

### 4.1 Commissioning - Pretest

Check to ensure electrical safety, and inspect and check the installation, testing for leaks.

- (a) Ensure that the electrical supply is turned off.
- (b) Ensure that the gas supply is turned off.
- (c) Check that all panels and fasteners are secure and in place.
- (d) Check that the heater is installed so that it is square and that the support is adequate.
- (e) Ensure that warm air delivery outlets are open and that ducting is adequately supported.
- (f) Ensure that if filter assemblies are fitted that they are secure and correctly located.
- (g) Check that air inlets are clear and that return air paths are adequate.
- (h) Ensure that the flue is secure, adequately supported, and that the various

joints are properly sealed.

- (i) Check that condensate trap and drain facilities are adequate.
- (j) Check that there is provision for flue gas sampling and that this sample point can be plugged and sealed after commissioning.
- (k) Check that fan and limit stat settings have not been disturbed.
- (l) Remove lower panel and check motor and fan drive system for integrity of joints, check pulley alignment, fan rotation, and belt tension (see sect 5.2 and figs 17 & 18).
- (m) Ensure that the burner is securely attached to the heater.
- (n) Test for electrical earth continuity between the heater, oil pipe work, and mains supply.
- (o) Turn on main electrical supply.
- (p) Enable fan on via controller by selecting 'Fan only'; 'Vent only'; 'Vent/Manual'.\* (\* dependent on control type supplied. Refer to individual controller operating manual.)
- (q) Check to ensure burner is off but power remains to the fan. The fan will start enabling fan direction etc to be verified. Reset Fan on/standby switch to off.
- (r) Set room thermostat and time clock to 'demand' positions.
- (s) Turn mains electrical supply to off, replace and secure lower louvered panel covering fan and motor assembly.

### 4.2 Commissioning - Ignition

#### Warning

Do not proceed with commissioning unless all the criteria detailed within sections 4.0 and 4.1 have been satisfied.

- (a) Ensure the electrical supply is turned off.
- (b) Ensure that the gas supply is turned off.
- (c) Turn on main electrical supply.
- (d) Enable burner via controller by selecting 'Heat' (Relay 2); 'Heat On'; 'Heat/Auto'. \* (\* dependent on control type supplied. Refer to individual controller operating manual.)
- (e) Select 'on' position for heater on/standby switch.
- (f) Check for the following burner sequence

Interval	Operation
1 <5s	Combustion air damper actuated, burner fan motor initiates purge cycle...
2 <40s	Pilot valve opens ignition transformer provides spark for pilot ignition...

----- E I T H E R -----

3 >40s	Ignition failure caused by gas starvation resulting in burner lock-out/shut-down...
--------	---

- (g) Clear burner lockout using burner reset function.
- (h) Set heater on/standby switch to standby position
- (i) Open gas supply cocks Repeat steps 4.1 q, and 4.2 c,e,f.

----- O R -----

3 >40s	Pilot ignition... Burner ignition...
4 <60s	Burner ignition cycle complete

**Note**

It is strongly recommended that the separate manual concerning the operational details of the burner supplied with the heater as part of the information package is studied prior to commissioning. Time intervals within the ignition sequence will vary slightly from one model to another.

**Warning**

If burner ignition is not satisfactorily accomplished, commissioning must not proceed until the reason or fault has been identified and rectified, if necessary by reference to the separate burner information or to section 6 of this manual.

- (j) Repeat steps 4.2 c,a,
- (k) Re-check all connections and joints for gas soundness using an approved leak detection fluid.
- (l) Remove burner cover and attach manometers to check burner pressure settings.
- (m) Repeat steps 4.2 d,e,f, allowing the heater to reach thermal equilibrium.
- (n) Check burner pressure settings are in line with the data as per section 8.1 (if

adjustment is necessary refer to separate burner information within section B)

**Note (i)**

The figures quoted in section B are independent test figures based upon zero flue resistance.

**On completion mark the gas valve adjustment screw with paint/sealant to prevent tampering with valve**

(o) Adjust room thermostat to its highest setting, and allow the heater to continue to fire.

(p) Gradually reduce the temperature setting on the room thermostat until the burner shuts down, (@ < ambient) and then gradually increase the temperature setting on the thermostat until heat is called for, (@ > ambient) and the burner automatically re-fires.

(q) Re-set time clock to a minimum off period, checking that the burner shuts down, and then automatically re-lights once the minimum off period has elapsed (Separate information on the time clock is contained within the information package supplied with the heater).

(r) Check fan and limit stat by depressing and holding in the fan motor overload re-set button, located on the heater electrical panel. The time between the fan stopping and burner shut down should be noted, once the burner has shut down the overload on the motor should be released.

On completion delete any override settings on optimised control and return temperature settings to customer requirements.

(s) Undertake flue gas analysis using approved and calibrated analysing equipment recording data on the commissioning card, ie, CO, CO<sup>2</sup>, net and gross flue temperatures. Record mains gas, and burner head pressure, ambient temperature, barometric pressure, and complete percentage efficiency calculation using the formula detailed in section 8.

**Note (ii)**

The burner air and gas pressure settings should be only very finely adjusted to achieve a CO<sup>2</sup> reading of 9.3% (+/- 0.1%).

**Note (iii)**

The net efficiency must not be lower than 79% for heaters fitted with a modulating or hi/lo burner.

In other cases the net efficiency level must not be lower than 84%

**Note (iv)**

All Cabinet Heaters are test fired and pre-commissioned as part of the manufacturing process, if however, during on site commissioning the data are found to be not in accordance with the manufacturers data, then the following action is recommended.

- \* Re-check all readings and calculations.
- \* Adjust burner as per manufacturers instructions.
- \* Consult Benson Heating Technical Department.

(t) Complete commissioning card and provide operating instructions for the user, high-light the fact that the manufacturer recommends that in the interests of safety and efficiency the heater is serviced on a regular basis only by qualified and competent persons.

The completed commissioning card must be returned to Benson Heating Service Department immediately after the satisfactory completion of commissioning, failure to do so can invalidate any subsequent warranty claim.

(u) Set all controls to the requirements of the user.

**4.3 Commissioning - air delivery system.**

On free blowing applications the integrity of the fastenings on the heater top and outlet nozzles must be checked .

Final adjustment for the direction of the air flow from the nozzle hoods should be made.

**Ensure louvres are adjusted outwards and ensure blades are not resonating** and the hoods should be secured in the required position by drilling through the two holes provided in the hood outer ring and fastened

in place using self tapping screws.

**Caution**

On ducted applications it is necessary that the system is balanced in order to optimise the efficiency of the heater and the air distribution and delivery system. Failure to balance the system can result in fan motor overloading and premature component failure, it can also result in an inefficient heating/ventilation system.

(a) Check that the amount of fan produced air volume is in accordance with the heater specification, if the volume is too great the fan can be overloaded. Ensure that the running current is as per that stated on the heater data plate. Alternatively, the static pressure should be measured at the start of the ductwork to confirm that it is within the permissible tolerance.

(b) If the current drawn is greater than the stated running current, in most probability this will be caused by insufficient static pressure within the ductwork, in which case system resistance should be increased through the introduction of a damper placed as close to the start of the ductwork as possible, thereby resulting in a reduction in drawn current. The damper should be adjusted until the current is in accordance with that stated on the data plate.

(c) If the current drawn is too low the duct outlet grilles will require opening to reduce static pressure and increase air volume, if this is not the case overheat cut outs can be caused.

**The Fan Belts must be rechecked on completion of commissioning ensuring that the tension is correct and the pulleys are in alignment**

**4.4 Commissioning - hand over**

(a) Upon full and satisfactory completion of commissioning, a record of commissioning information (contact, date, etc) should be left with the heater, a copy of which must also be forwarded to Benson Heating Service Dept.

(b) The commissioning engineer must ensure that the user is familiar with the safe and efficient use of the heater, detailing the function of all controls and main components.

(c) The user should be made aware of the following in particular:

(i) Lighting, shutdown, and operational information.

(ii) Safety features, data plate, and labeling.

(iii) The requirement for regular inspection - especially if the heater is within a more demanding environment - and the need for regular servicing carried out by competent and qualified persons.

### **Caution**

After approximately 100 hours of running, the tension of the fan belts must be checked to ensure that they are correct and that they have not stretched. See section 5.2 for further instructions.

## **5.0 Servicing**

### **Warning**

Servicing must be carried out on a regular basis, the maximum interval between services being 1 year. It is a requirement that only suitably qualified and competent persons are allowed to undertake servicing.

Before any maintenance or servicing work is carried out the heater must be shut down and allowed to cool, and have the gas and electric supplies to it turned off at the gas cock and isolator respectively.

### **Caution**

Certain component parts are factory sealed and are designed so as to be tamper proof. Usually such items do not require servicing, and therefore should not be tampered with.

Failure to comply with this can invalidate any warranty, and can also lead to premature failure.

The following parts fall within this category: room thermostat, time clock, frost thermostat, sequential controller, and fan and motor.

Reference should be made to the separate information covering the operational details of the burner and timer.

**Only approved spare/replacement parts can be fitted, failure to comply with this**

**can compromise the safe and efficient running of the heater, and can also invalidate any warranty claim.**

### **5.1 Planned Servicing.**

In order to maintain the efficient operation of the heater it is recommended that the following planned servicing and preventative maintenance programme is adopted by the user.

#### **Quarterly Inspection**

- (a) Visual inspection of the burner.
- (b) Clean and check ionisation probes
- (c) Check overheat safety is operational.

#### **Bi-Annual Inspection**

- (a) As per quarterly inspection, plus...
- (b) Combustion check.

#### **Annual Inspection**

- (a) As per half year inspection, plus.
- (b) Heat exchanger and cleaning.
- (c) Electrical connections.
- (d) Main fan motor.
- (e) Main fan assembly.
- (f) Pulleys.
- (g) Fan belts.
- (h) Gas supply.
- (i) Burner.
- (j) Air delivery system.
- (k) Flue.
- (l) Report.

## 5.2 Servicing Procedure - Major Component Parts

### Flue.

A visual inspection should be carried out to ensure that the flue remains adequately supported, both internally as well as externally, and that the various joints are effectively sealed.

Inspection covers, where fitted, should be removed and the flue checked to see whether cleaning is required. If inspection covers are not fitted the flue gas exit duct and flue spigot will provide not only an indication of the cleanliness of the flue, but will also enable access for cleaning. The presence of the flue terminal should be checked. If a condensate trap and drain facility is fitted this should be checked to ensure that it continues to function correctly, and the drainage of condensates is not impaired.

### Main Fan Motor.

Remove access panel, dust and other foreign matter should be cleaned by blowing over with compressed air and through the use of a soft bristle brush and cloth. Solvent wipes may be used to remove heavy soiling from the motor casing.

Traces of surplus lubricants spreading from the bearings should also be cleaned away. Where motors are fitted with grease nipples bearings should be lubricated with the correct grade of lubricant. Motors which do not have grease nipples feature sealed bearings which are lubricated during manufacture for their life.

The electrical connections should be checked as follows:

The cover to the terminal box should be removed by undoing the screws which secure it.

Check connections for signs of corrosion, tightness, and ensure that there are no stray strands which could form a short circuit.

Clean, tighten, and replace as necessary. Replace cover and secure.

### Main Fan

Remove dust and other foreign matter by blowing off with compressed air or through the use of a soft bristle brush.

Check that the bearings do not show signs of excessive wear.

It should be noted that these bearings do not require lubricating.

If the bearings require replacing the following procedure should be followed:

- (a) Remove belt(s).
- (b) Loosen setscrew on eccentric collar and tap collar in the opposite direction to fan rotation.
- (c) Remove collar and bearing.
- (d) Check shaft for alignment and straightness.
- (e) Locate the bearing in its seat and place on the shaft with the cam facing outwards.
- (f) Fit the eccentric collar and engage the cams.
- (g) Tighten initially by rotating, and then by tapping in the direction of the fan rotation.
- (h) Replace fasteners and secure.
- (i) Turn by hand to ensure free fan rotation.

### Pulleys

Check pulleys for alignment using a straight edge, if necessary reposition either or both of the pulleys and the fan motor.

Check for excessive wear within the root and sides of the grooves, and check for any other signs of wear or damage, if necessary replace the pulley as follows:

- (a) Release tension on belts and remove.
- (b) Release the taper locks by slackening the securing screws by several complete turns.
- (c) Fully remove one screw from the taper lock, and having oiled it, insert into the threaded jacking point.
- (d) Tighten screw until the taperlock is free.
- (e) Remove taperlock and pulley.
- (f) Fit taperlock in new pulley, and provisionally position on the shaft.
- (g) Remove the screw from the jacking point, and tighten both screws in their clamping points until the pulley can just be moved on the shaft by hand.

(h) Align pulleys using a straight edge, and by gradual alternate tightening of the screws clamp in position.

(i) Refit belts and check for the correct amount of tension.

## Fan Belts

Check belts for signs of wear.

Frayed or split belts must be replaced using belts with a common batch code.

Belt tension must be checked, and if on multi-belt units it is found that one belt contains more slack than its accompanying belts, then all the belts on the unit must be replaced, again using a common batch code.

Replacement and tensioning is carried out as follows:

### Note

The maximum displacement at the mid point of the top edge of the belt must not be greater than 16mm per metre of span, when a force of 3kg is applied in a plane perpendicular to the belt.

(a) Loosen fan motor securing bolts on chassis.

(b) Loosen fan motor slide adjustment bolt.

(c) Slide fan towards fan to slacken belts.

(d) Replace belts, pull fan motor away from fan until belts are tight.

(e) Tighten adjustment bolt to hold motor.

(f) Tighten fan securing bolts ensuring that the fan is square and the pulleys aligned.

(g) Check belt tension, making final adjustments as necessary.

(h) Tighten and clamp fasteners to hold fan motor in position.

## Heat Exchanger

The heat exchanger requires a visual inspection at least once per year, this should be accompanied by cleaning.

It is recommended that a flue brush and vacuum cleaner are used to facilitate this.

Access to the heat exchanger is gained

through the removal of the rear upper panel and heat shield.

Servicing and cleaning should be performed as follows:

(a) Remove brass nuts and cover from heat exchanger end assembly to expose heat exchanger tubes.

(b) Remove any accumulated deposits from the tubes by pushing through the full length with a flue brush.

(c) The flue brush should be withdrawn so as to pull any deposits back into the bottom of the flue box where they can then be removed by using a vacuum cleaner.

(d) Particular attention should be paid to the upper internal surfaces of the tubes, where through convection heavier deposition is likely to occur.

(e) Any deposits which may have accumulated within the combustion chamber can be removed with a vacuum cleaner once the burner is removed.

### Note

It is most important that a build up of deposits is not allowed to occur as this can have an adverse effect upon the efficiency of the heater and reduce the life of the heat exchanger.

(f) The heat exchanger and combustion chamber should be visually inspected for signs of splits, cracks, and distortion

(g) All gaskets should be checked to ensure that they continue to provide a gas tight seal, if there is an element of doubt then they should be replaced.

If the condition of the heat exchanger gives cause for concern the Service Department at Benson Heating should be advised pending a more detailed examination.

## Electrical Supply

All connections must be checked to ensure that they are secure, and free from corrosion.

Terminals and connections should also be checked to ensure that no stray strands are bridging terminals.

Electrical continuity should also be checked.

## **Gas Supply**

The gas supply pipework, and fittings should all be inspected to ensure that they are free from corrosion, and to ensure that where brackets have been fitted these remain secure and offer adequate support.

The system should be soundness tested in accordance with Institute of Gas Engineers recommendations detailed in UP-1 & UP-2.

## **Burner**

Service requirements for the burner fitted to the cabinet heater are covered in the separate manual prepared by the burner manufacturer.

### **Note**

It is most important that the burner is serviced regularly and in accordance with the manufacturers instructions.

## **Air Delivery System**

A visual inspection should be undertaken to ensure that the air delivery system is in good order, and that it remains adequately supported and that the various joints are effectively sealed.

## **Report**

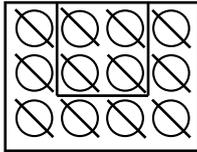
A full and detailed service report should be prepared, it is advised that the report is not completed until the heater has been re-commissioned, where upon the completed report can then be run through with the user.

## **5.3 Service Re-commissioning**

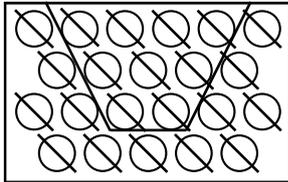
The heater should be re-commissioned as follows, as per section 4.1 through to section 4.4 inclusive.

This must be regarded as a necessary part of the heater service by the servicing engineer.

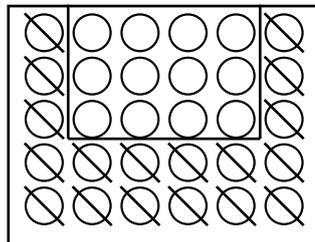
**Turbulator Positions in Heat Exchanger 35 & 40 Cabinets. 12 off**



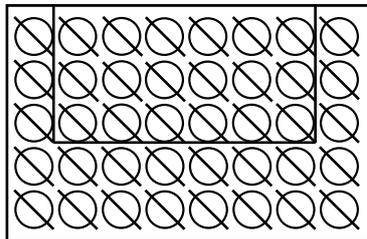
**Turbulator Positions in Heat Exchanger 60, 75 & 85 Cabinets. 22 off**



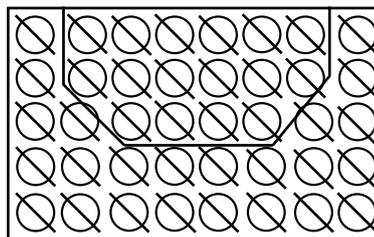
**Turbulator Positions in Heat Exchanger 120 & 135 Cabinets. 18 off**



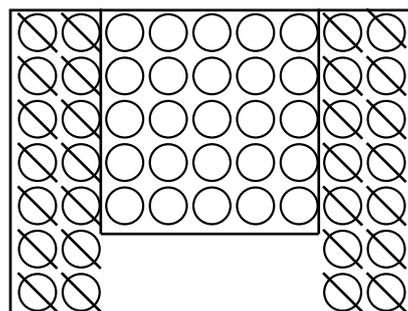
**Turbulator Positions in Heat Exchanger 180 & 205 Cabinets. 40 off**



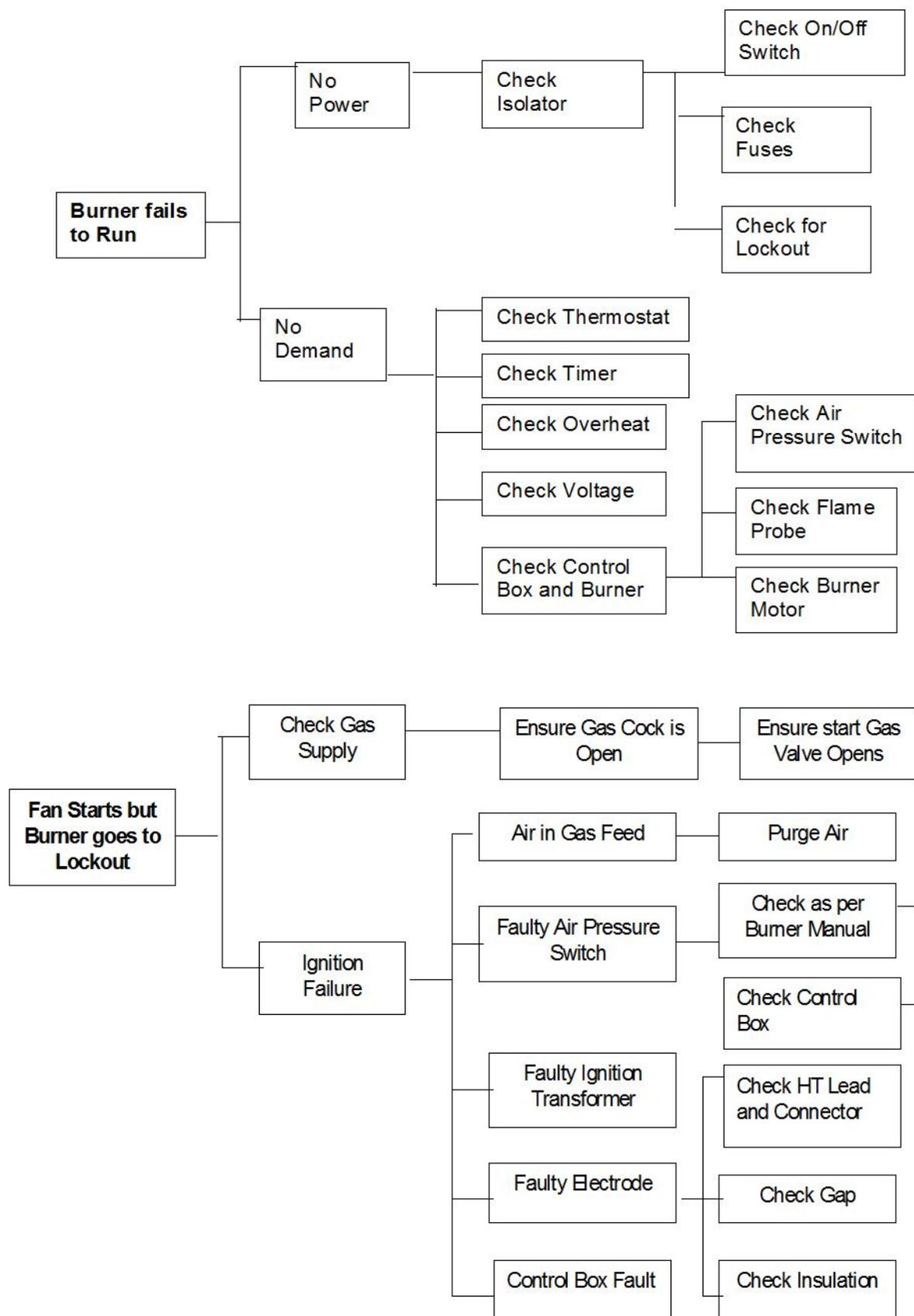
**Turbulator Positions in Heat Exchanger 235 & 275 Cabinets. 40 off**

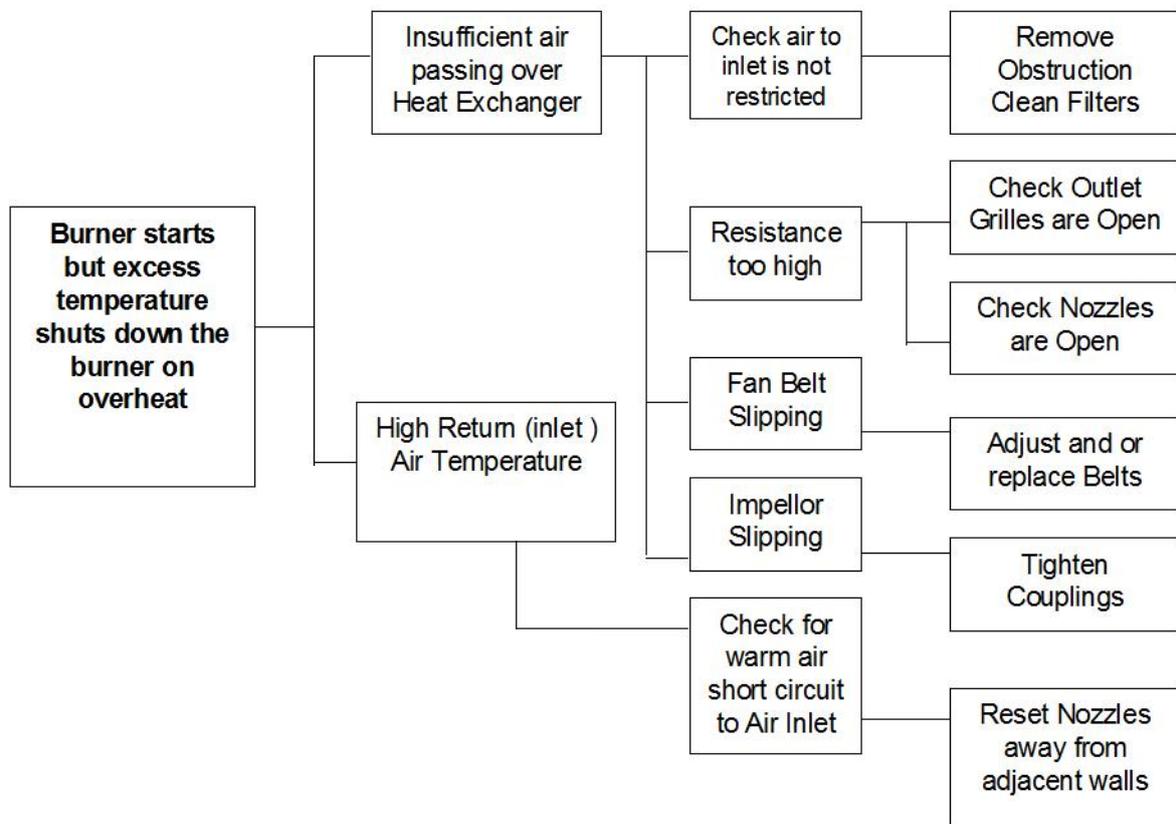
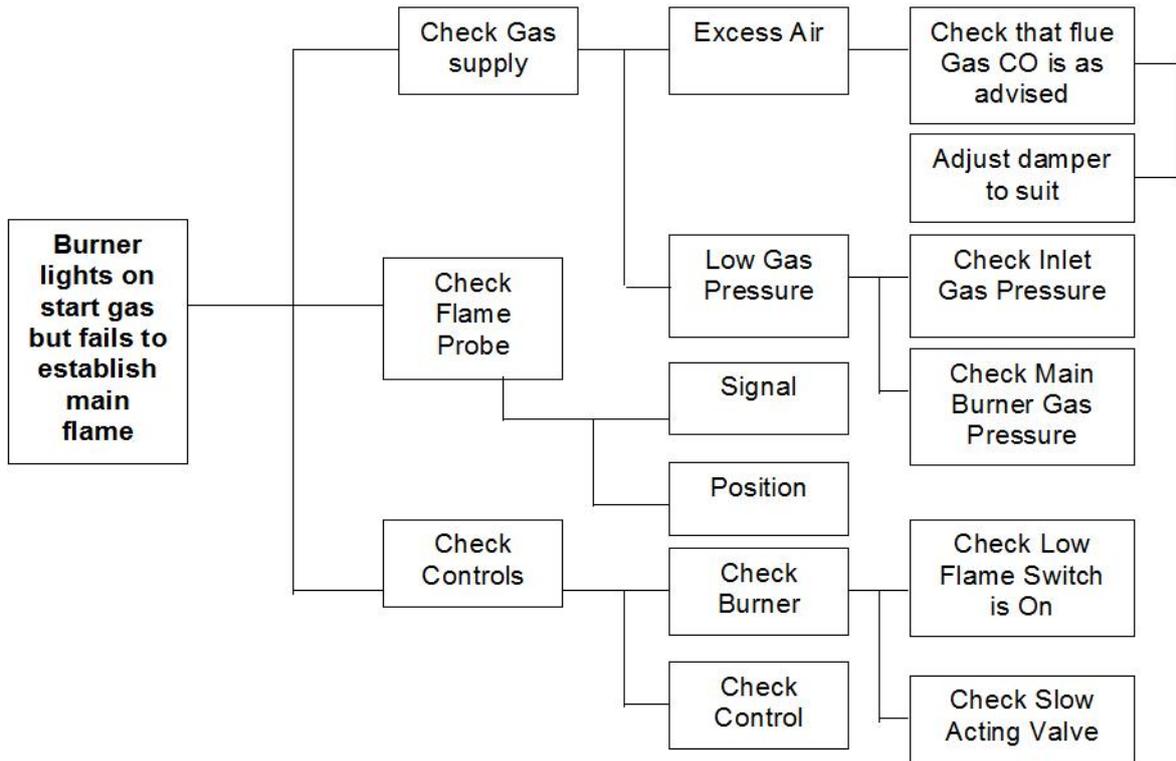


**Turbulator Positions in Heat Exchanger 350 & 375 Cabinets. 28 off**



## 6.0 Fault Diagnosis by Flow Chart

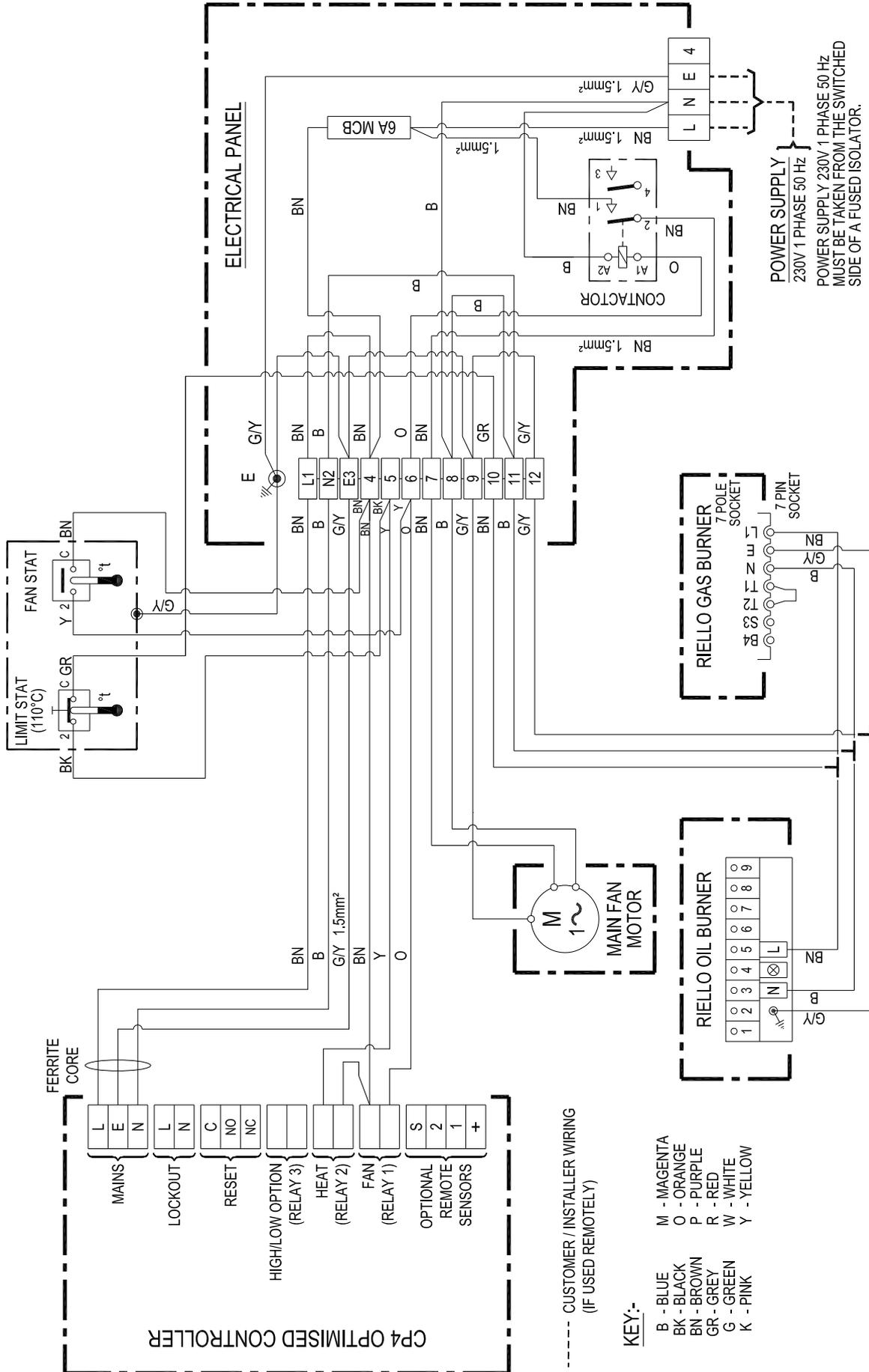






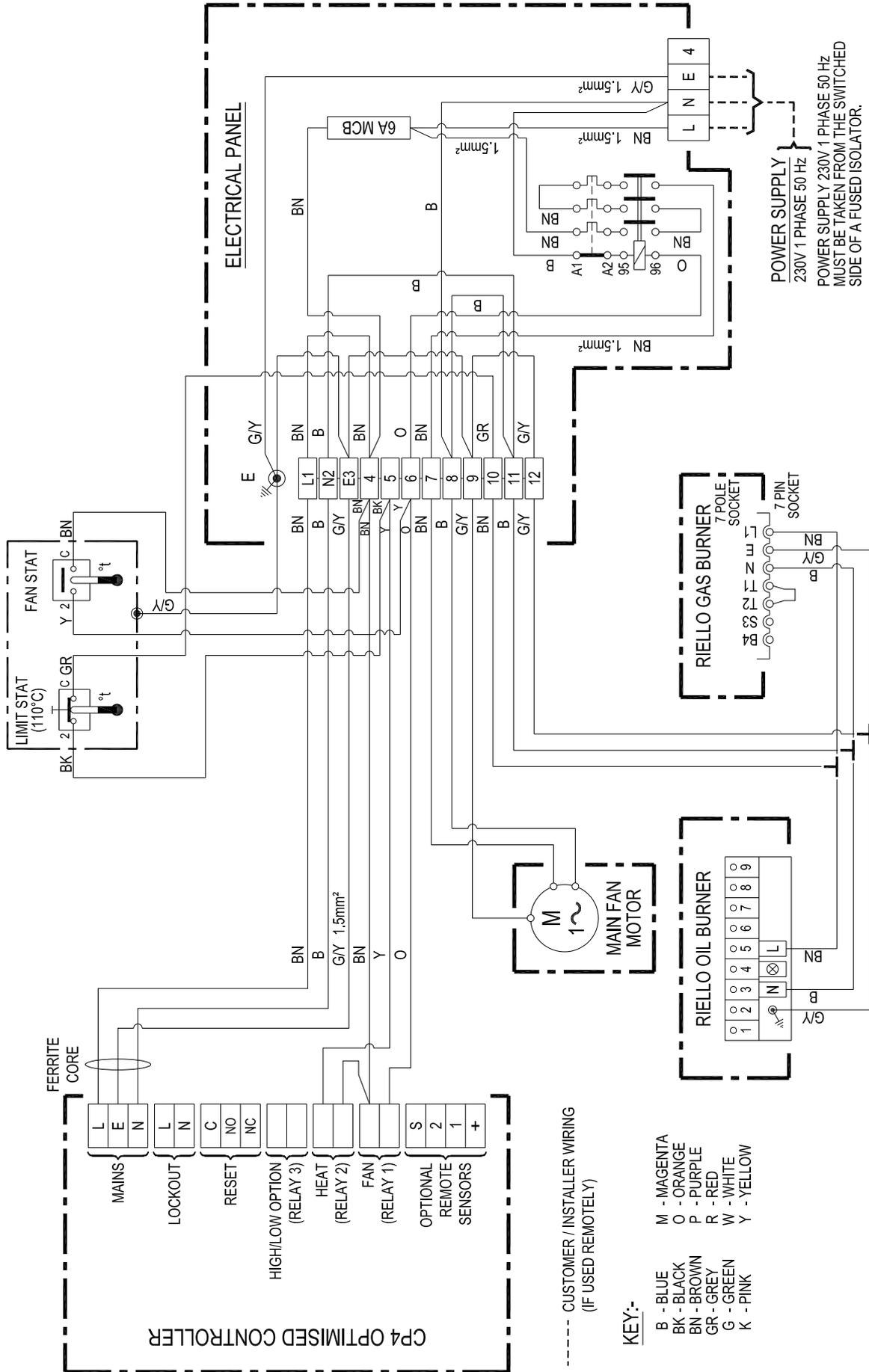
# Wiring Diagram 20-45-605

## 60 - 85 ON/OFF Riello Burner Integral CP4 230/50/1ph



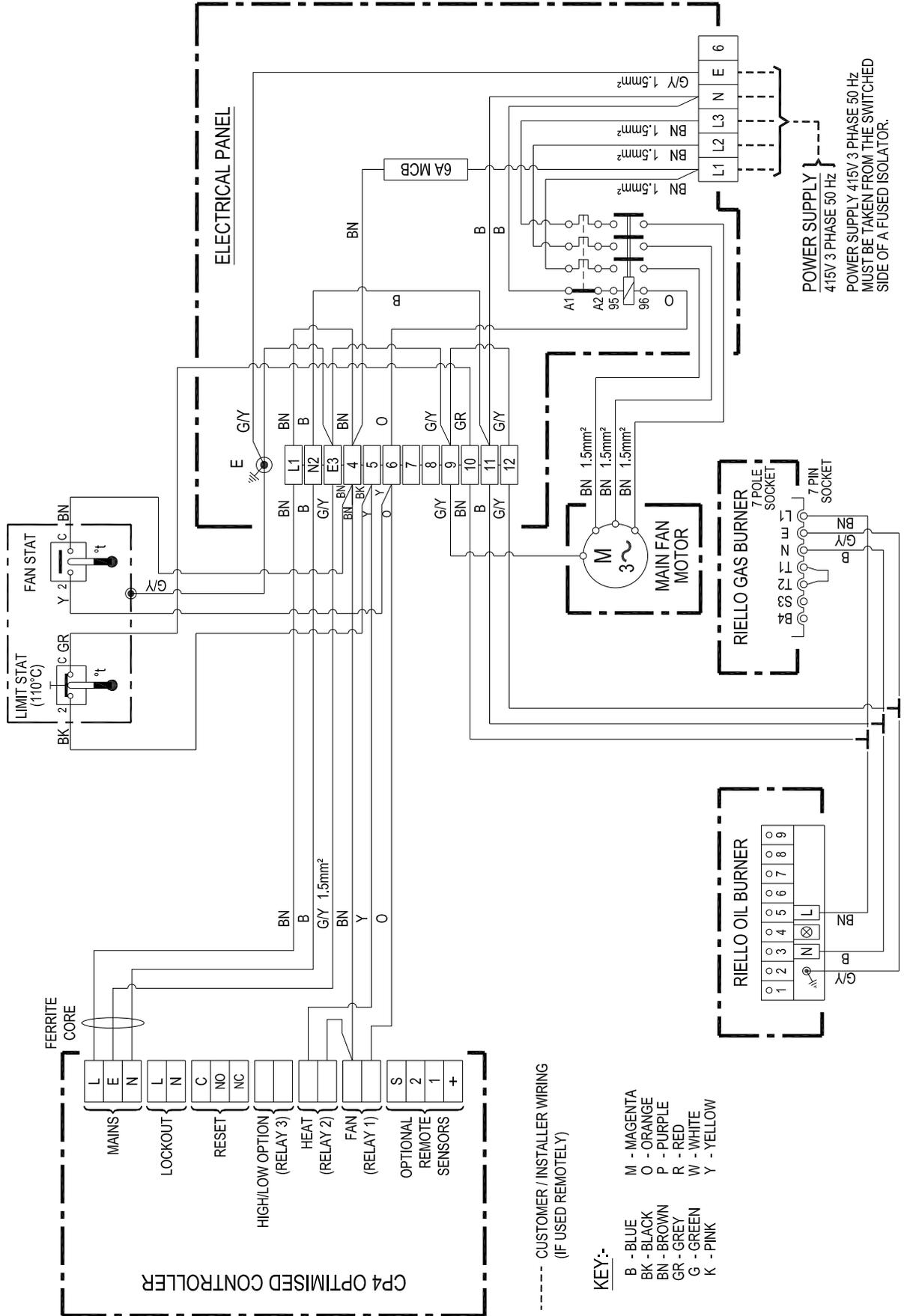
# Wiring Diagram 20-45-606

## 120 - 135 ON/OFF Riello Burner Integral CP4 230/50/1ph



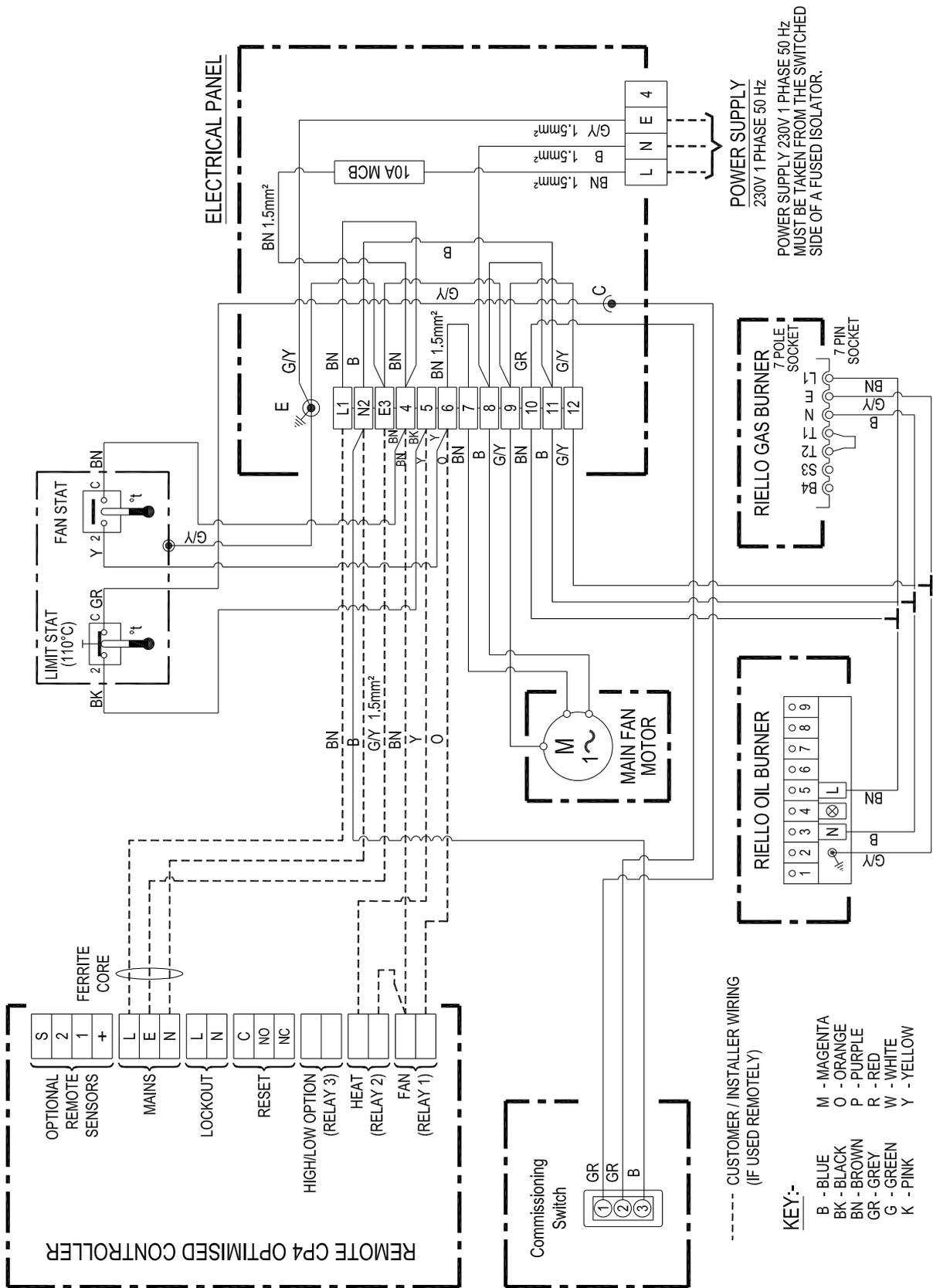
Wiring Diagram 20-45-607

60 - 275 ON/OFF Riello Burner Integral CP4 415/50/3ph



# Wiring Diagram 20-45-620

## 30 - 40 ON/OFF Riello Burner Remote CP4 230/50/1ph





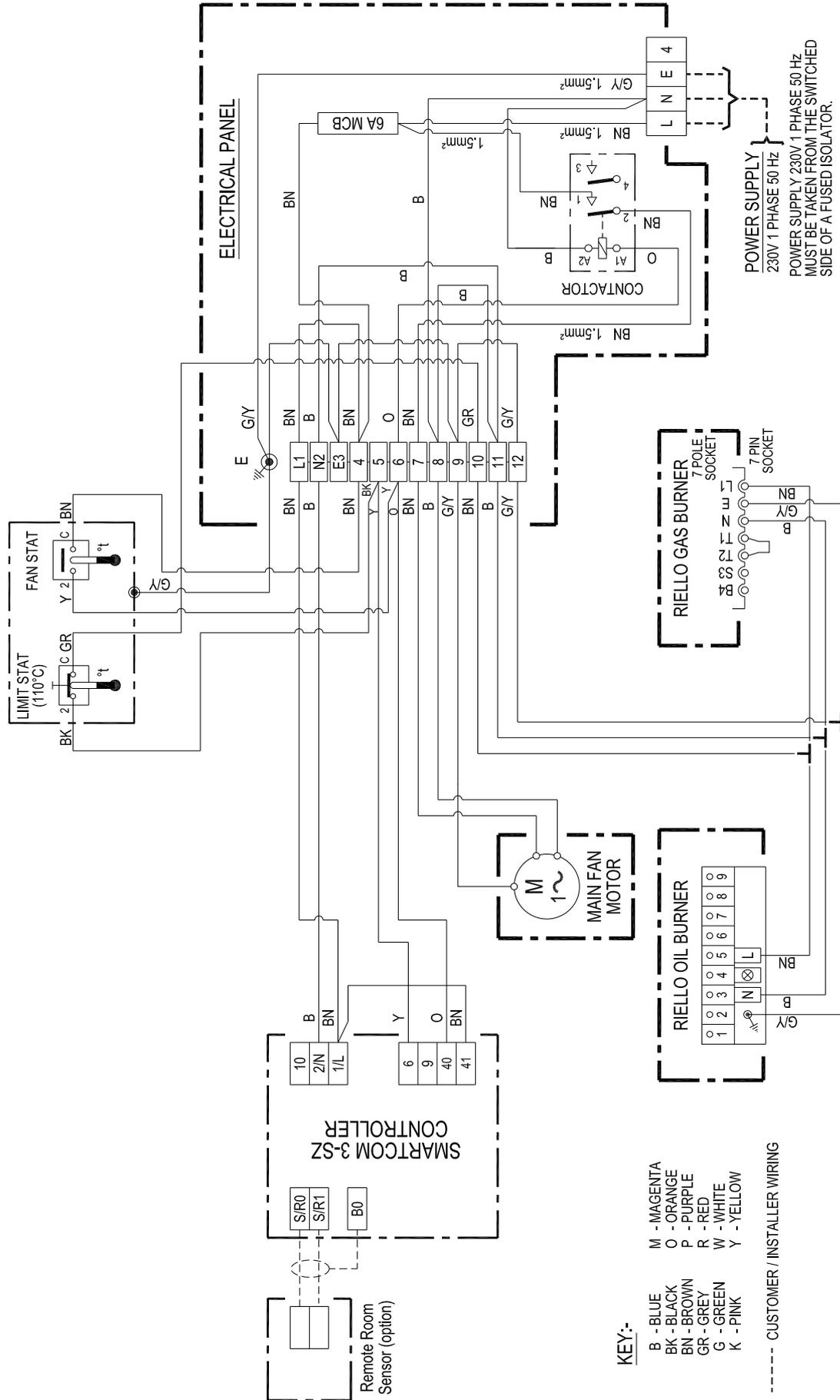






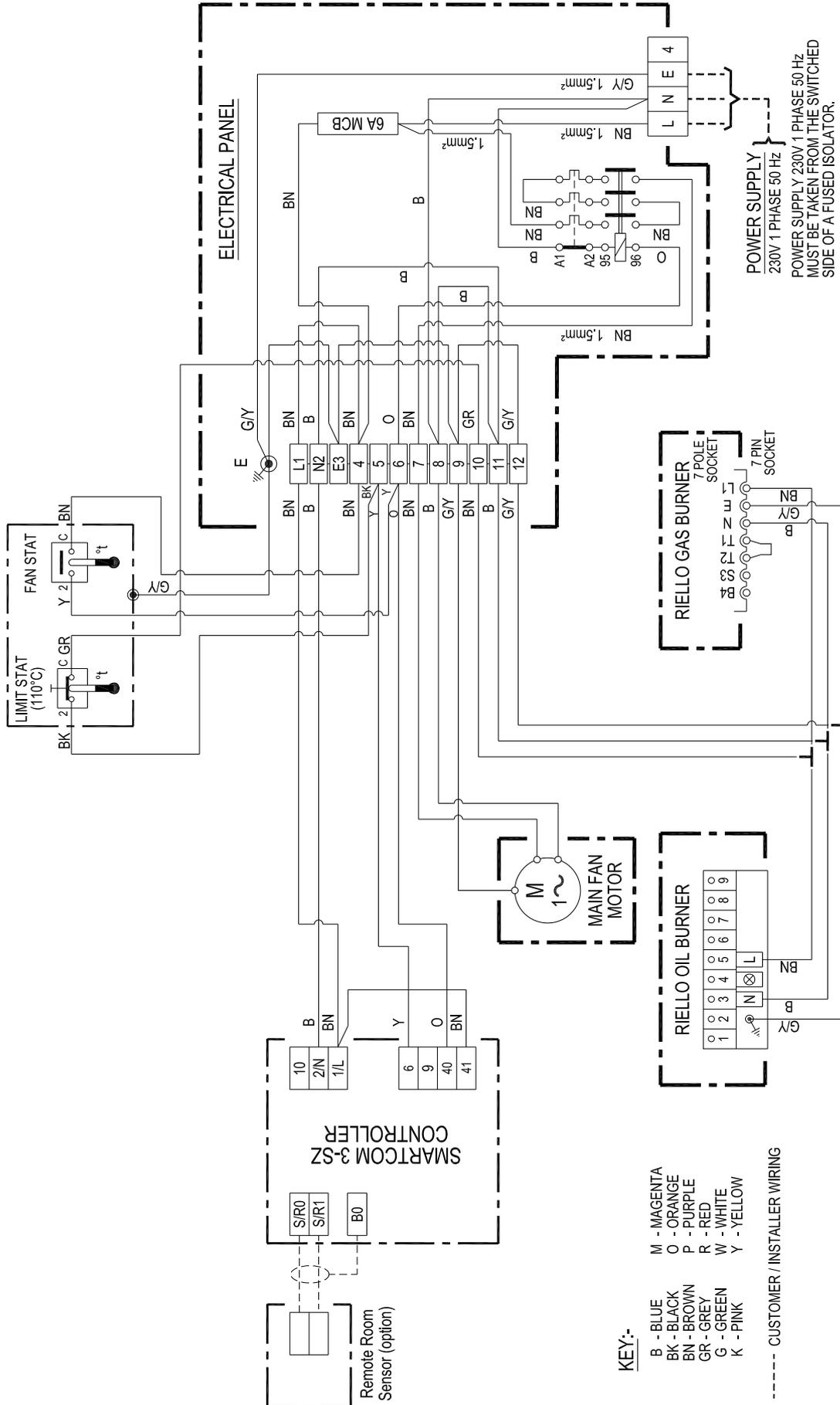
# Wiring Diagram 20-45-601

## 60 - 85 ON/OFF Riello Burner Integral SC<sup>3</sup>-SZ 230/50/1ph



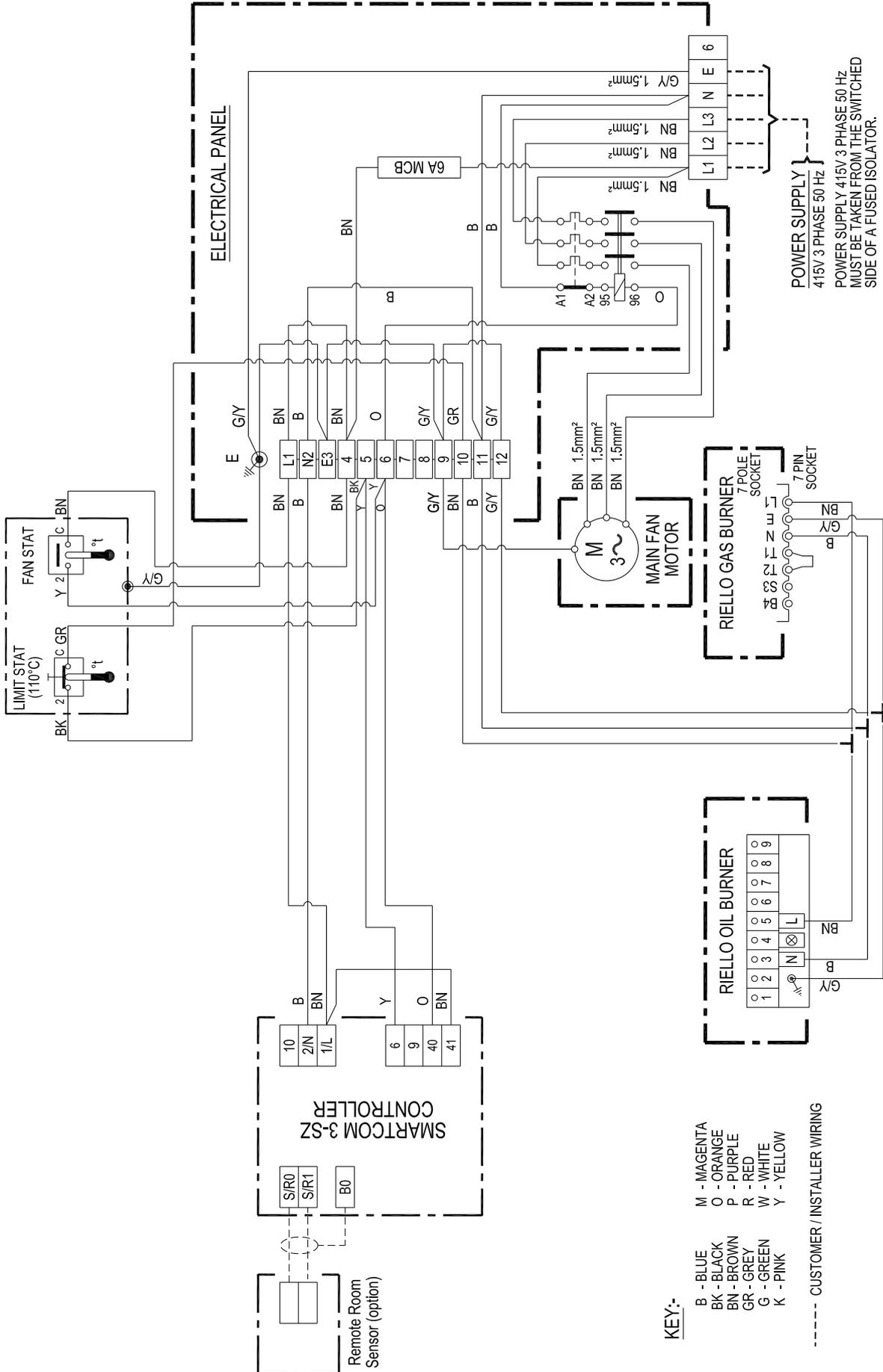
**Wiring Diagram 20-45-602**

**120 - 135 ON/OFF Riello Burner Integral SC<sup>3</sup>-SZ 230/50/1ph**



Wiring Diagram 20-45-603

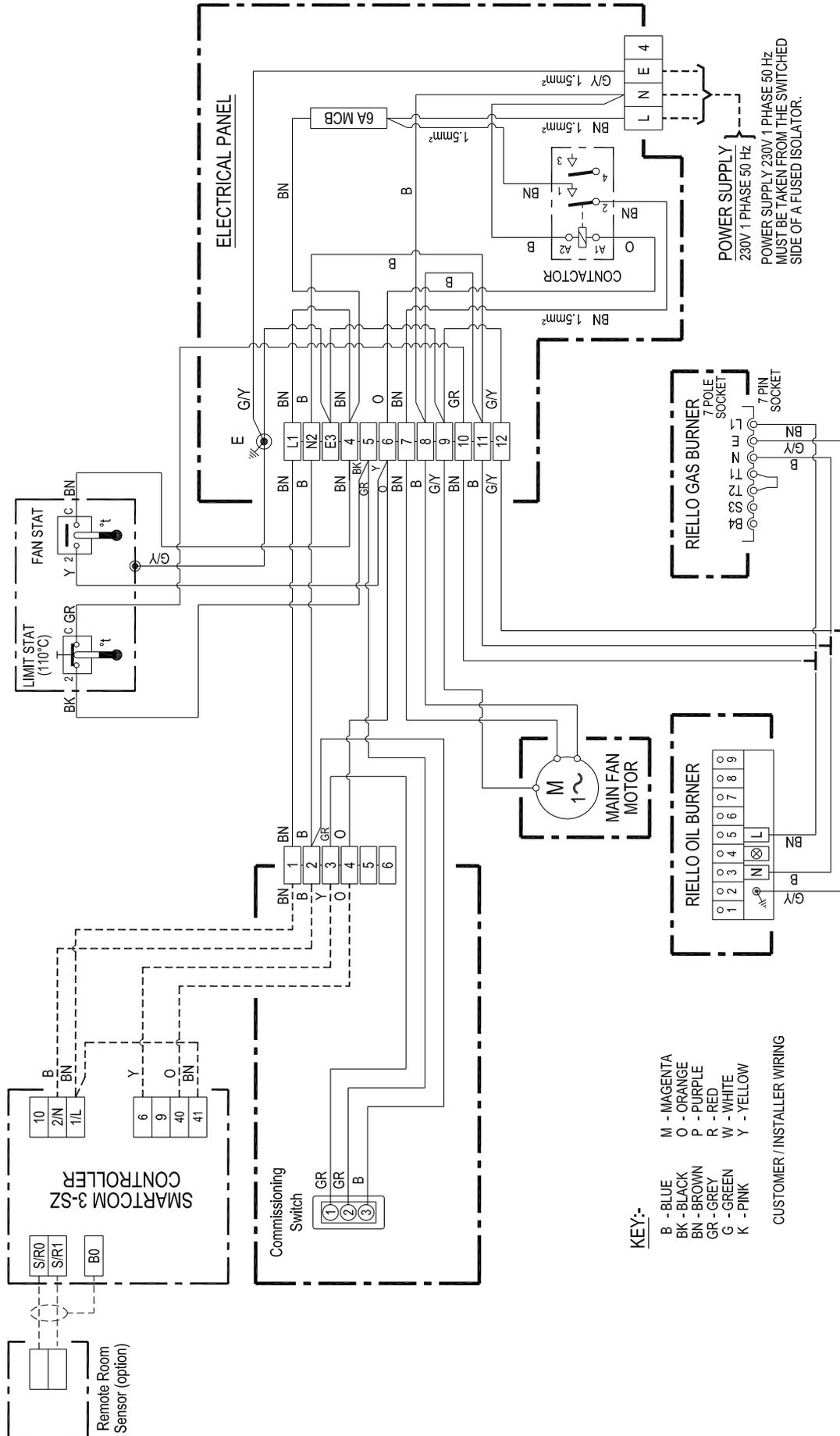
60 - 275 ON/OFF Riello Burner Integral SC<sup>3</sup>-SZ 415/50/3ph





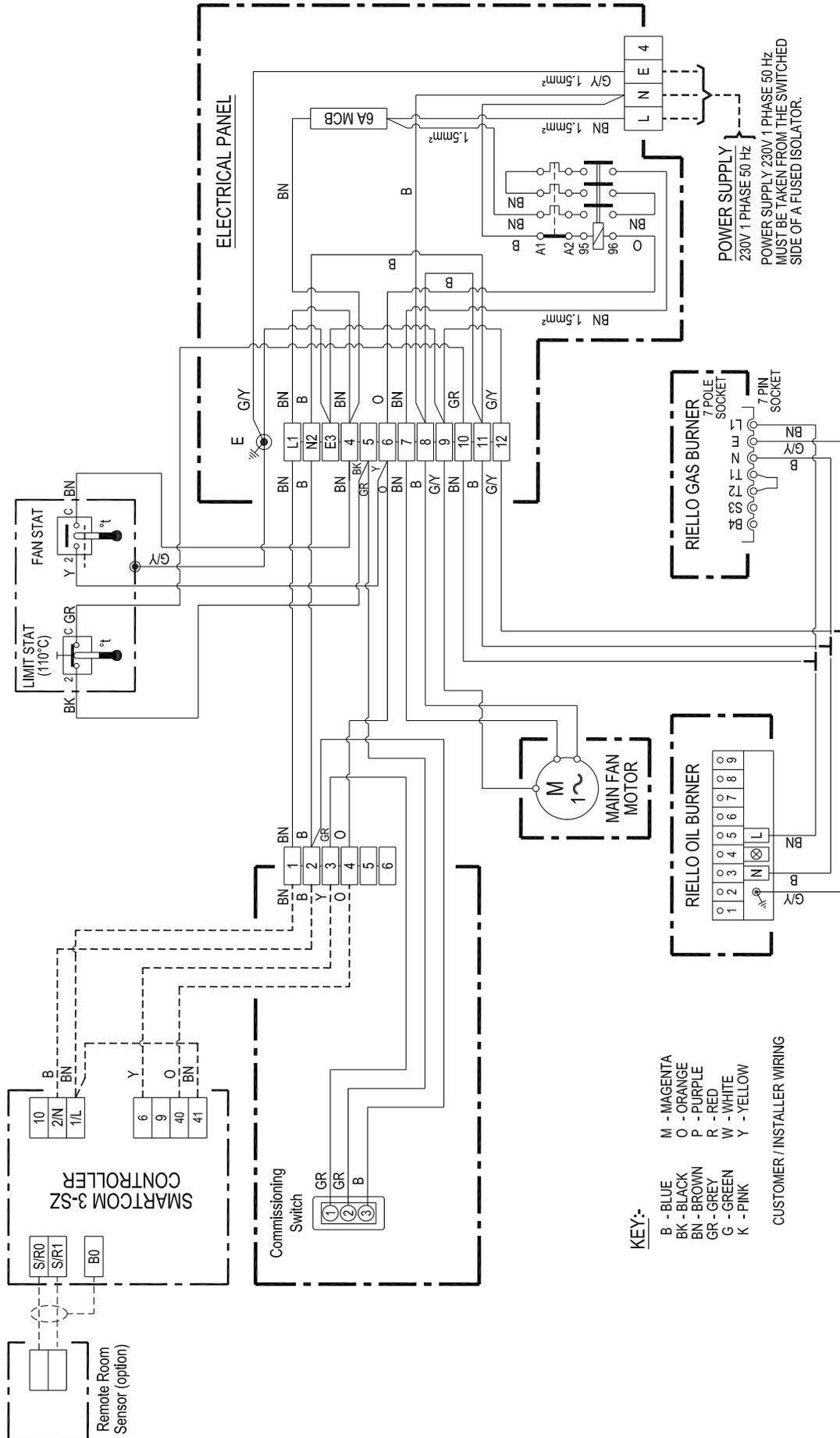
# Wiring Diagram 20-45-617

## 60 - 85 ON/OFF Riello Burner Remote SC<sup>3</sup>-SZ 230/50/1ph



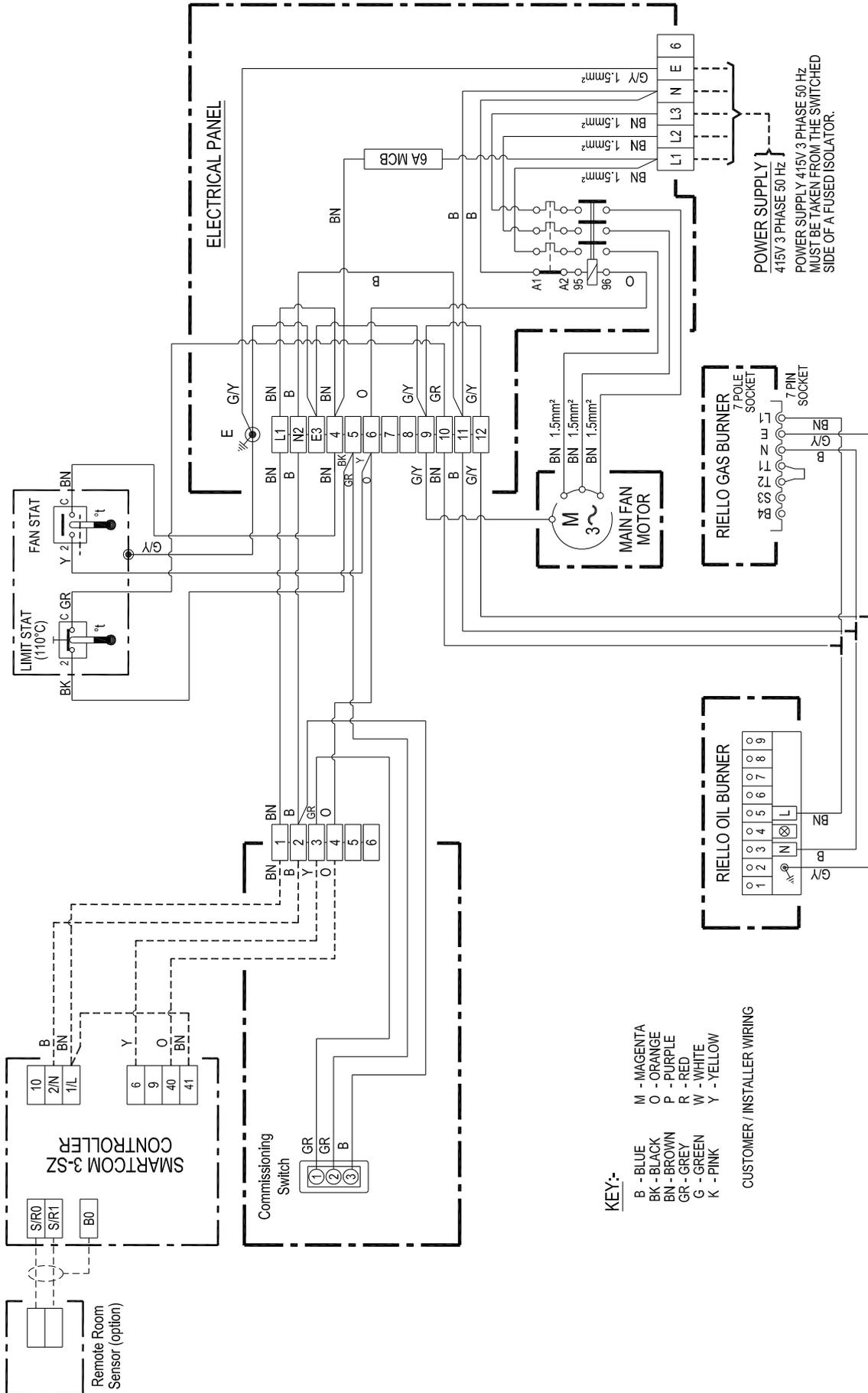
# Wiring Diagram 20-45-618

## 120 - 135 ON/OFF Riello Burner Remote SC<sup>3</sup>-SZ 230/50/1ph



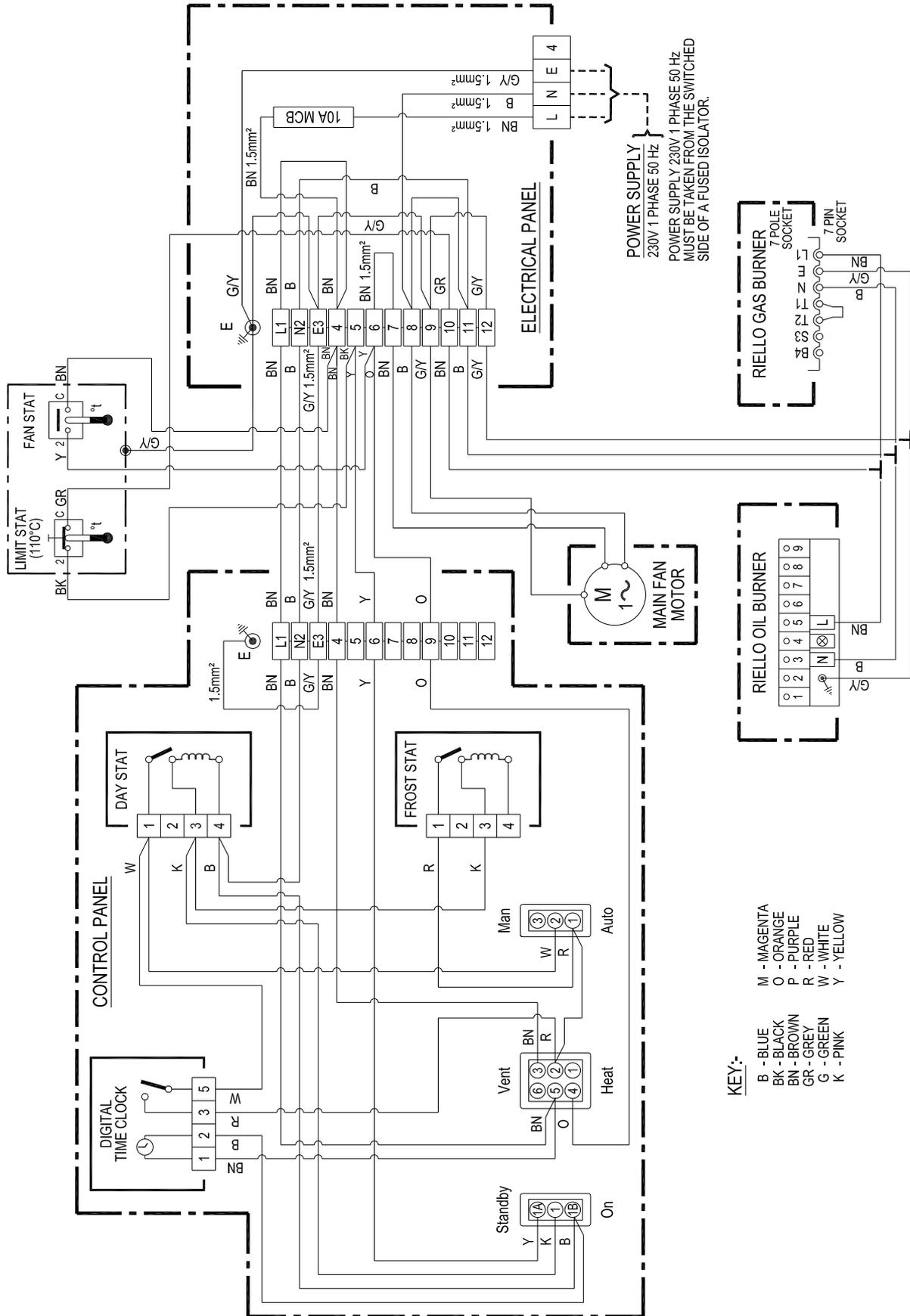
# Wiring Diagram 20-45-619

## 60 - 275 ON/OFF Riello Burner Remote SC<sup>3</sup>-SZ 415/50/3ph



# Wiring Diagram 20-45-608

## 30 - 40 ON/OFF Riello Burner Integral Digital Controller 230/50/1ph

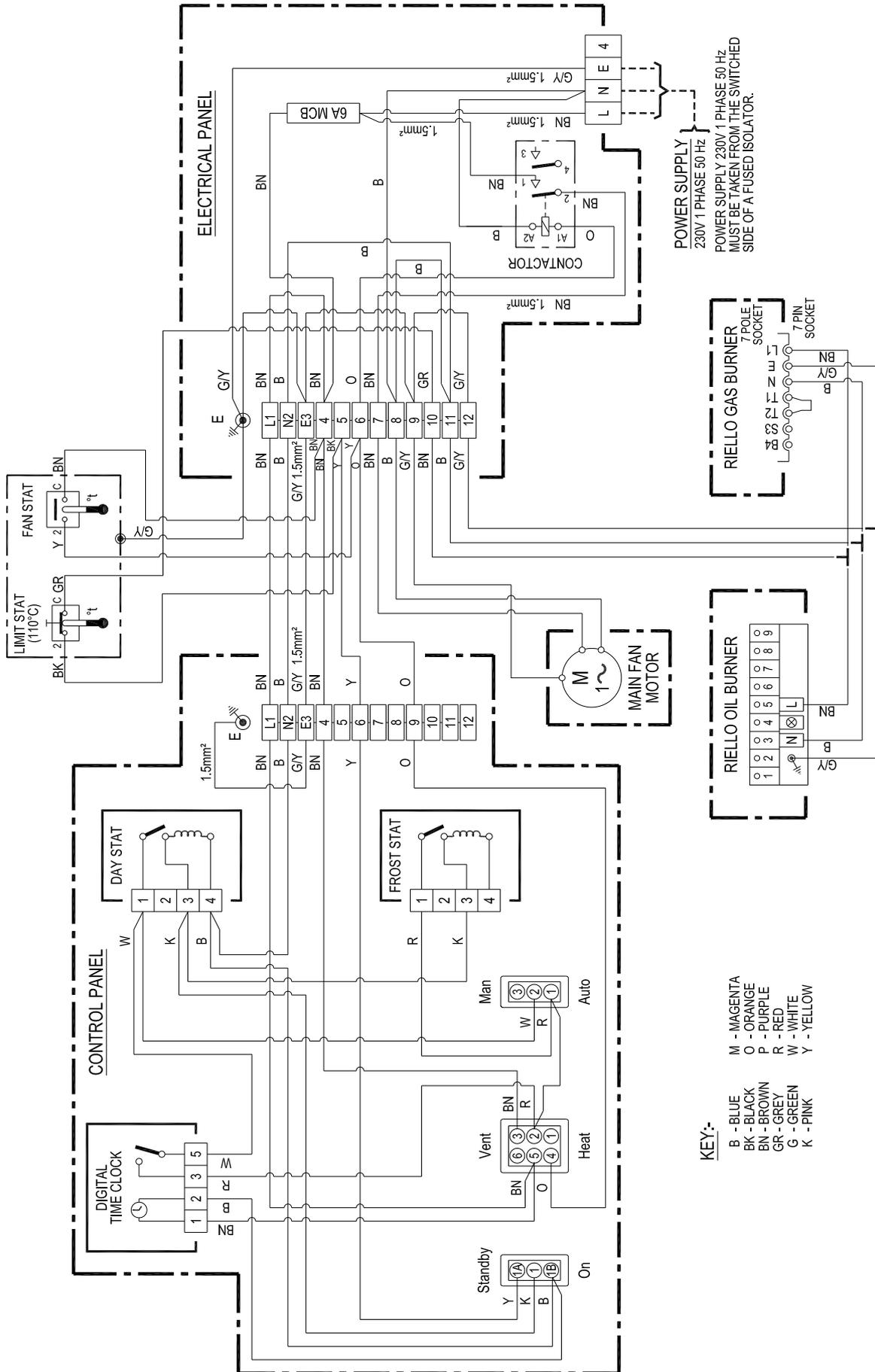


**POWER SUPPLY**  
230V 1 PHASE 50 Hz  
POWER SUPPLY 230V 1 PHASE 50 Hz  
MUST BE TAKEN FROM THE SWITCHED  
SIDE OF A FUSED ISOLATOR.

- KEY:-**
- B - BLUE
  - BK - BLACK
  - BN - BROWN
  - GR - GREY
  - G - GREEN
  - K - PINK
  - M - MAGENTA
  - O - ORANGE
  - P - PURPLE
  - R - RED
  - W - WHITE
  - Y - YELLOW

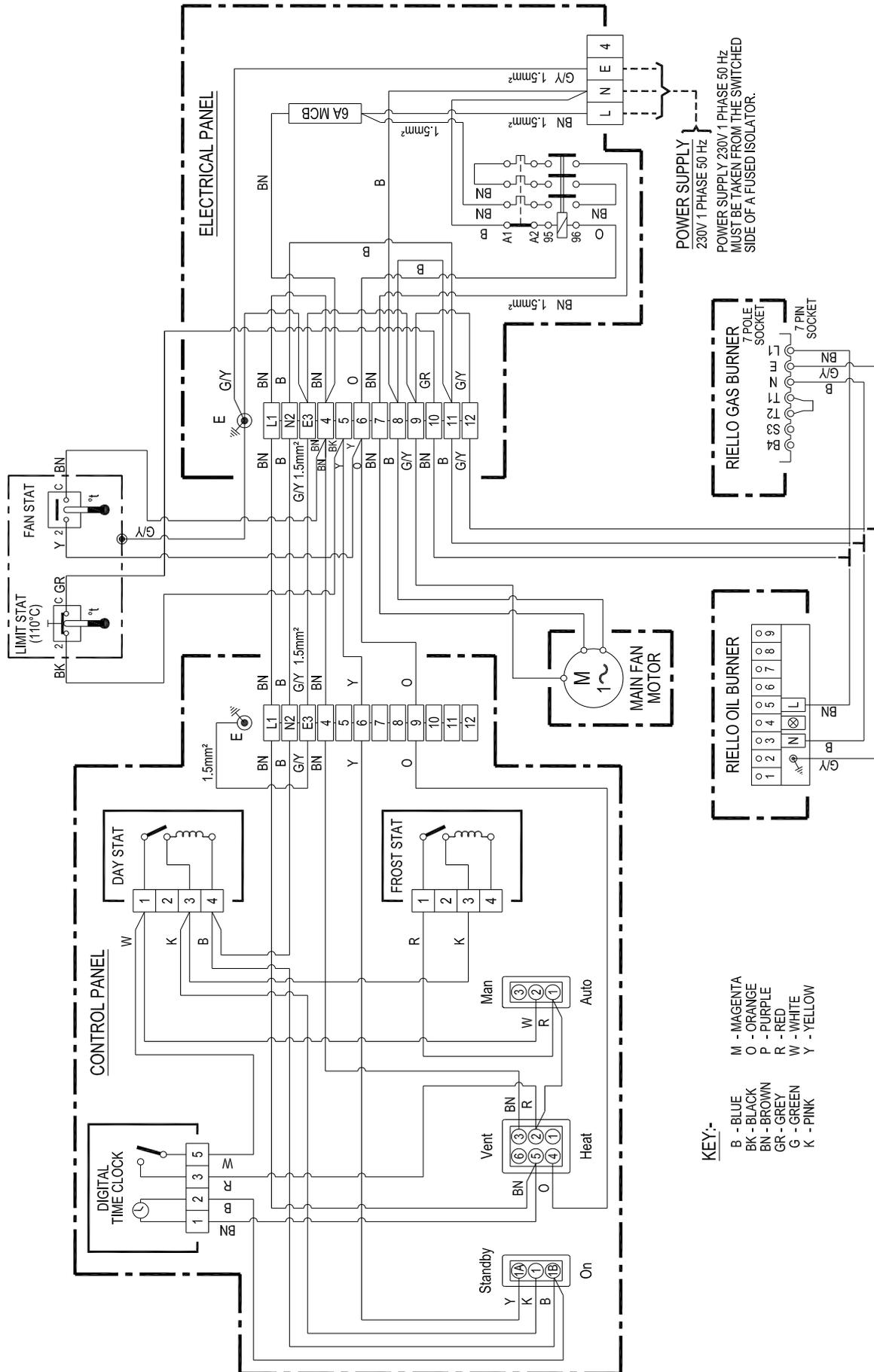
Wiring Diagram 20-45-609

60 - 85 ON/OFF Riello Burner Integral Digital Controller 230/50/1ph



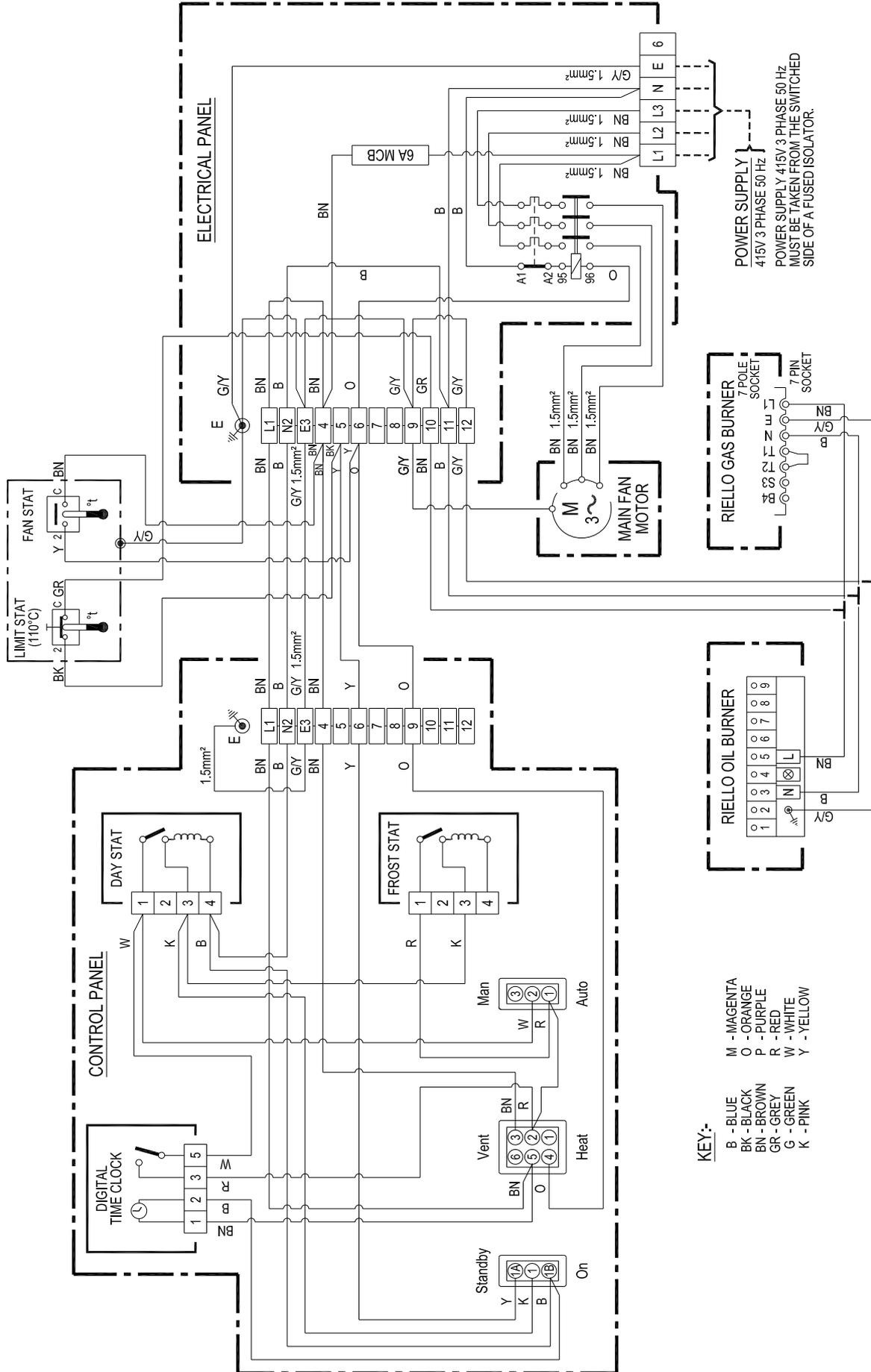
# Wiring Diagram 20-45-610

## 120 - 135 ON/OFF Riello Burner Integral Digital Controller 230/50/1ph



# Wiring Diagram 20-45-611

## 60 - 275 ON/OFF Riello Burner Integral Digital Controller 415/50/3ph

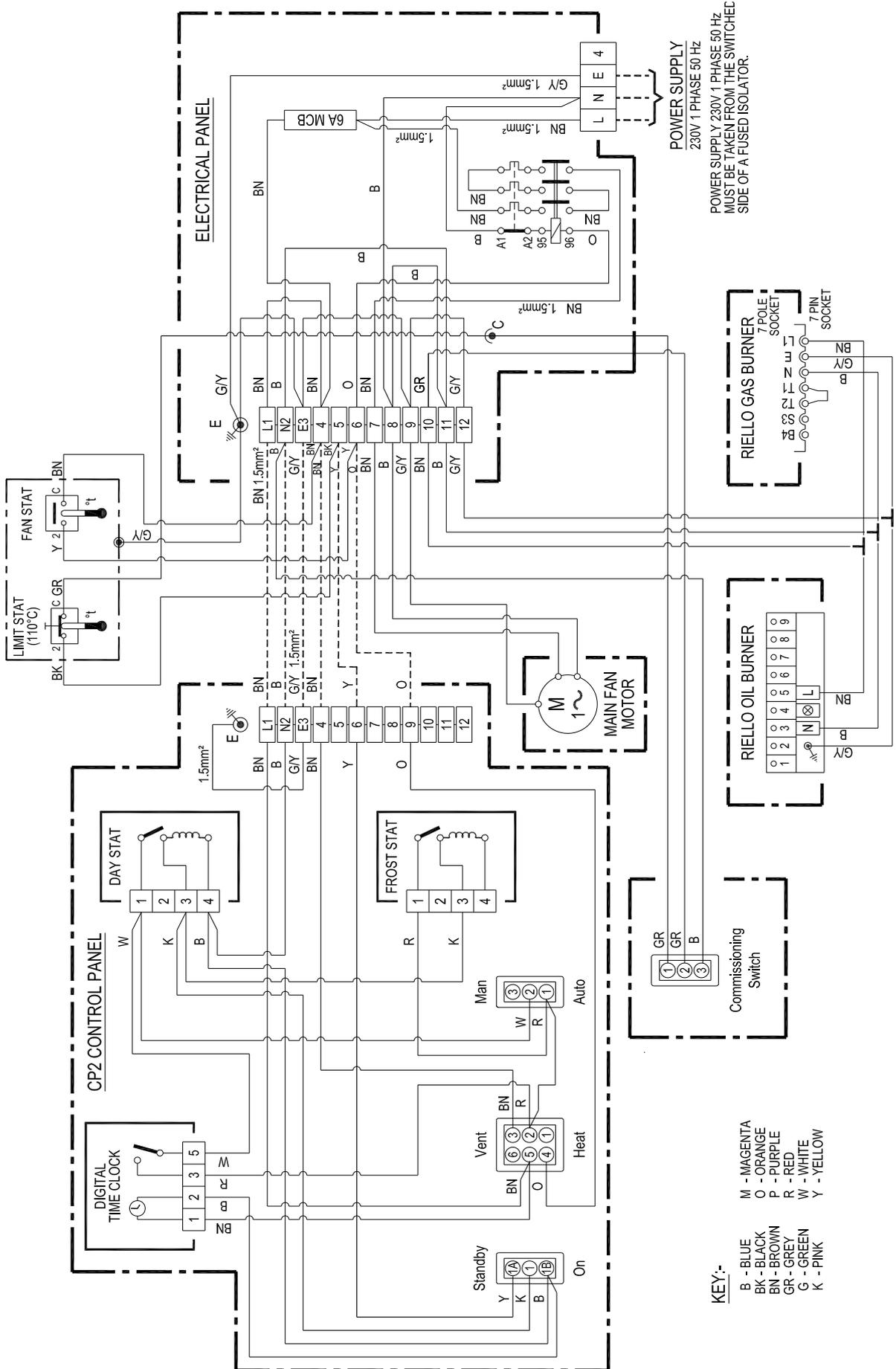






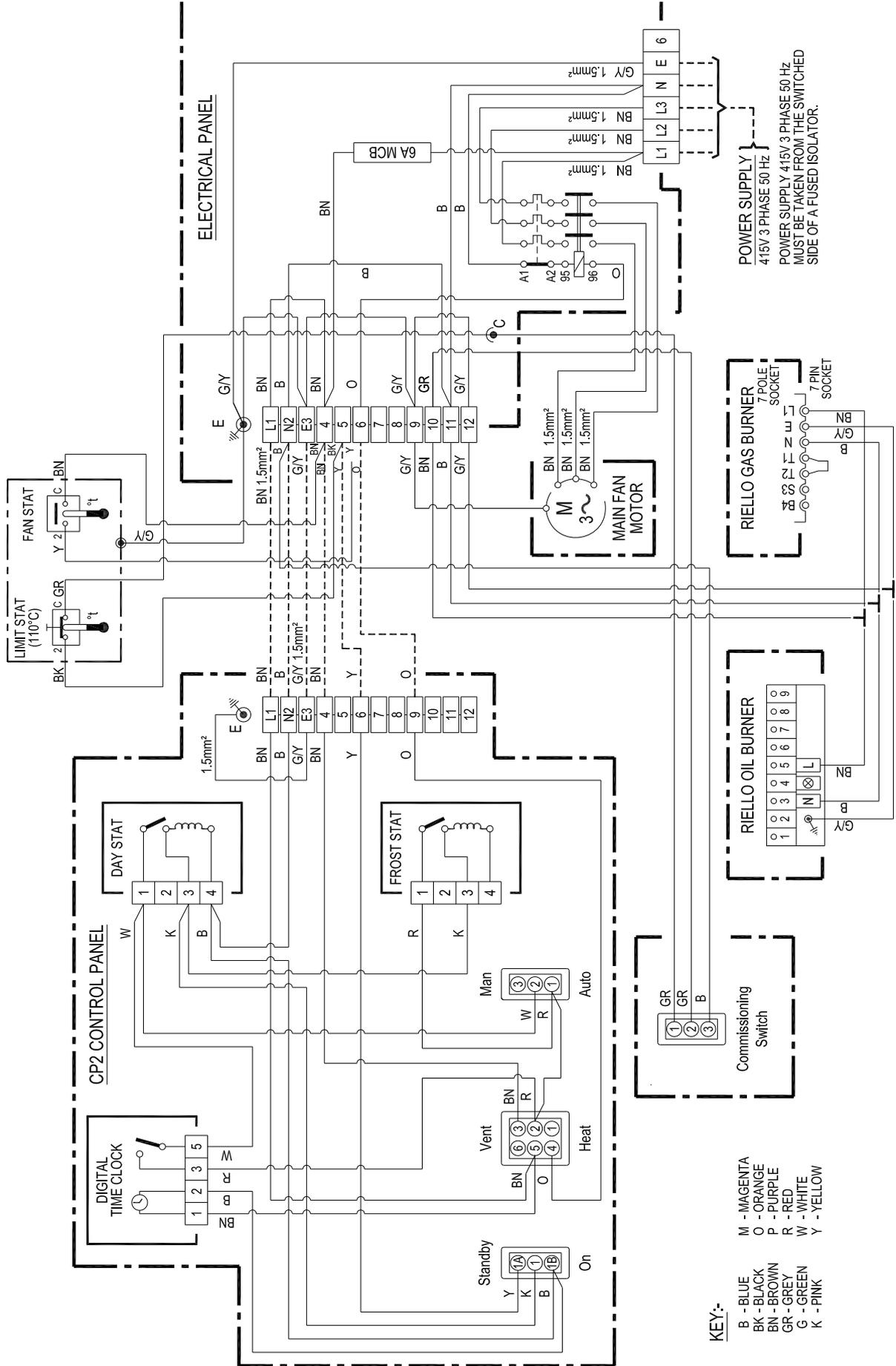
# Wiring Diagram 20-45-626

## 120 - 135 ON/OFF Riello Burner Remote CP2 230/50/1ph



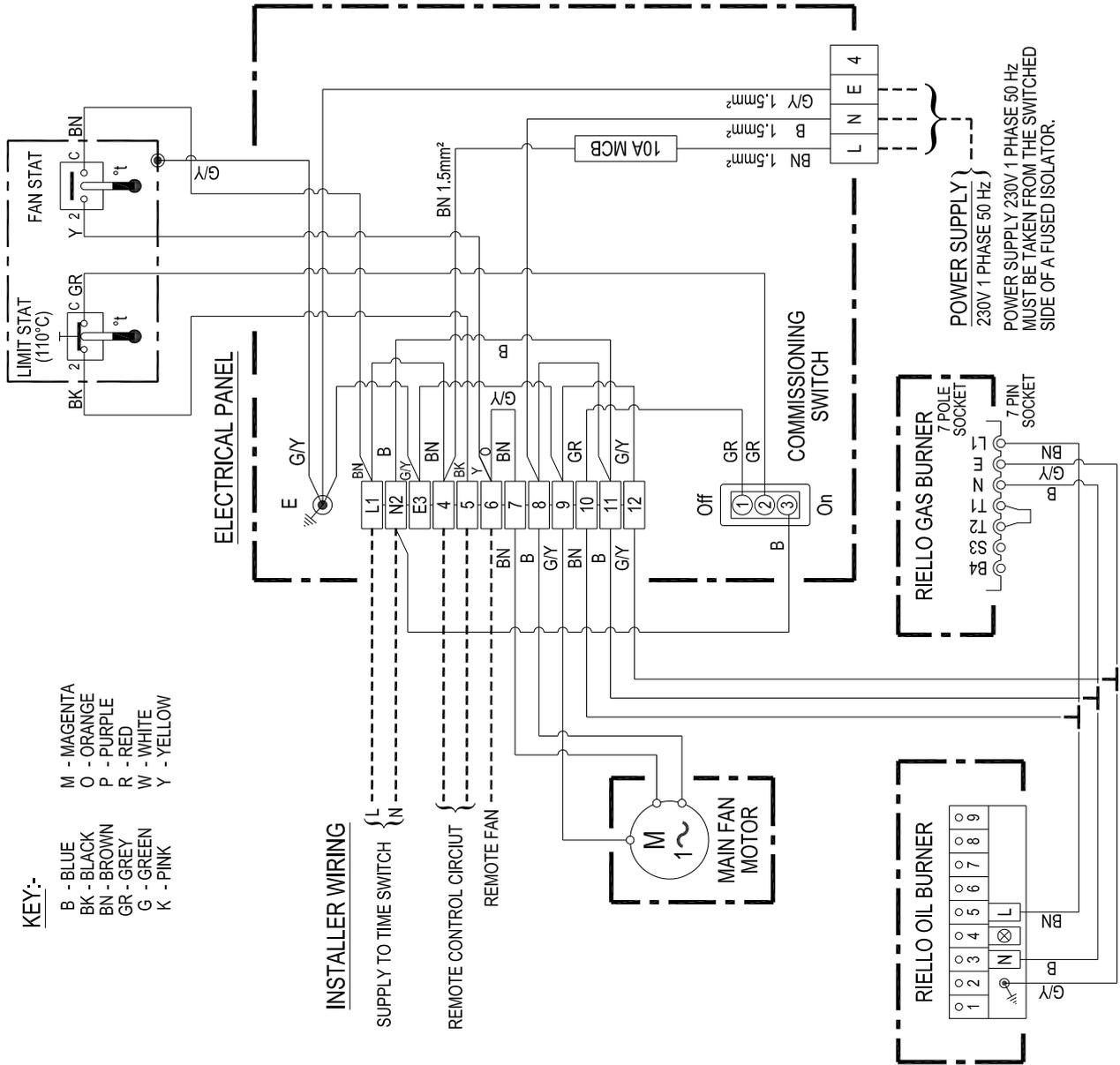
Wiring Diagram 20-45-627

60 - 275 ON/OFF Riello Burner Remote CP2 415/50/3ph



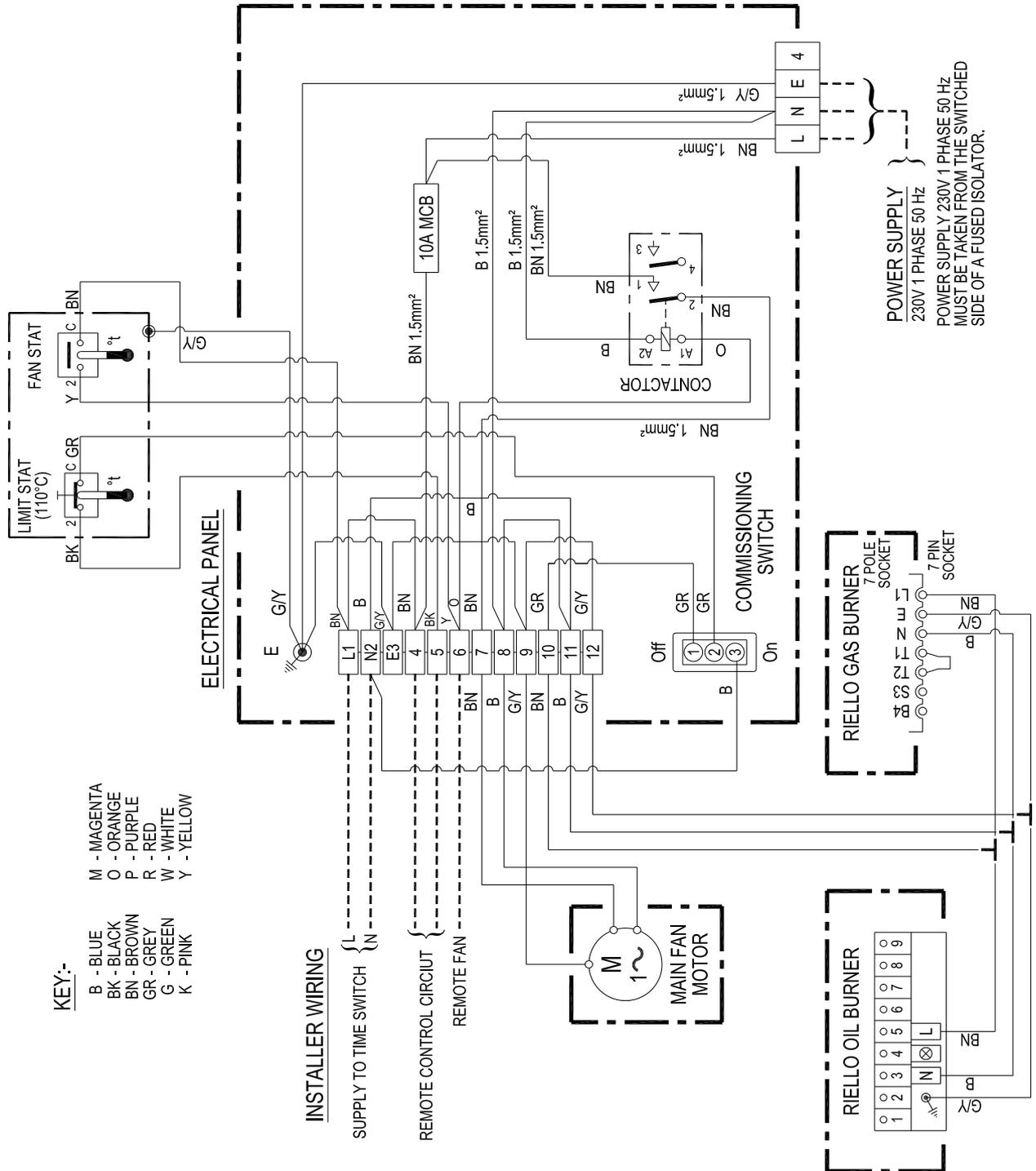
# Wiring Diagram 20-45-612

## 30 - 40 ON/OFF Riello Burner No Controls 230/50/1ph



# Wiring Diagram 20-45-613

## 60 - 85 ON/OFF Riello Burner No Controls 230/50/1ph

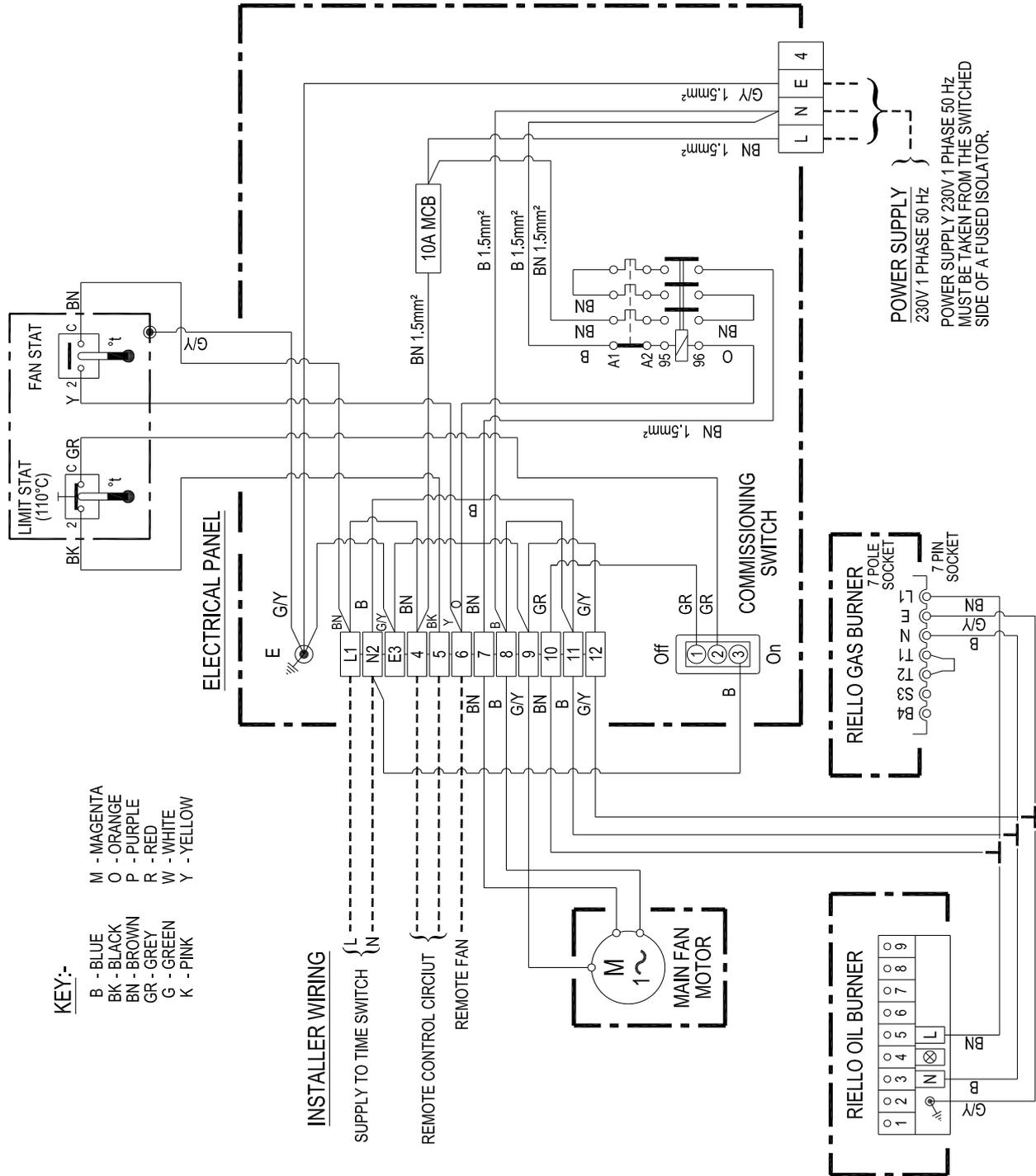


- KEY:-**
- B - BLUE
  - BK - BLACK
  - BN - BROWN
  - GR - GREY
  - G - GREEN
  - K - PINK
  - M - MAGENTA
  - O - ORANGE
  - P - PURPLE
  - R - RED
  - W - WHITE
  - Y - YELLOW

**POWER SUPPLY**  
230V 1 PHASE 50 Hz  
POWER SUPPLY, 230V 1 PHASE 50 Hz  
MUST BE TAKEN FROM THE SWITCHED  
SIDE OF A FUSED ISOLATOR.

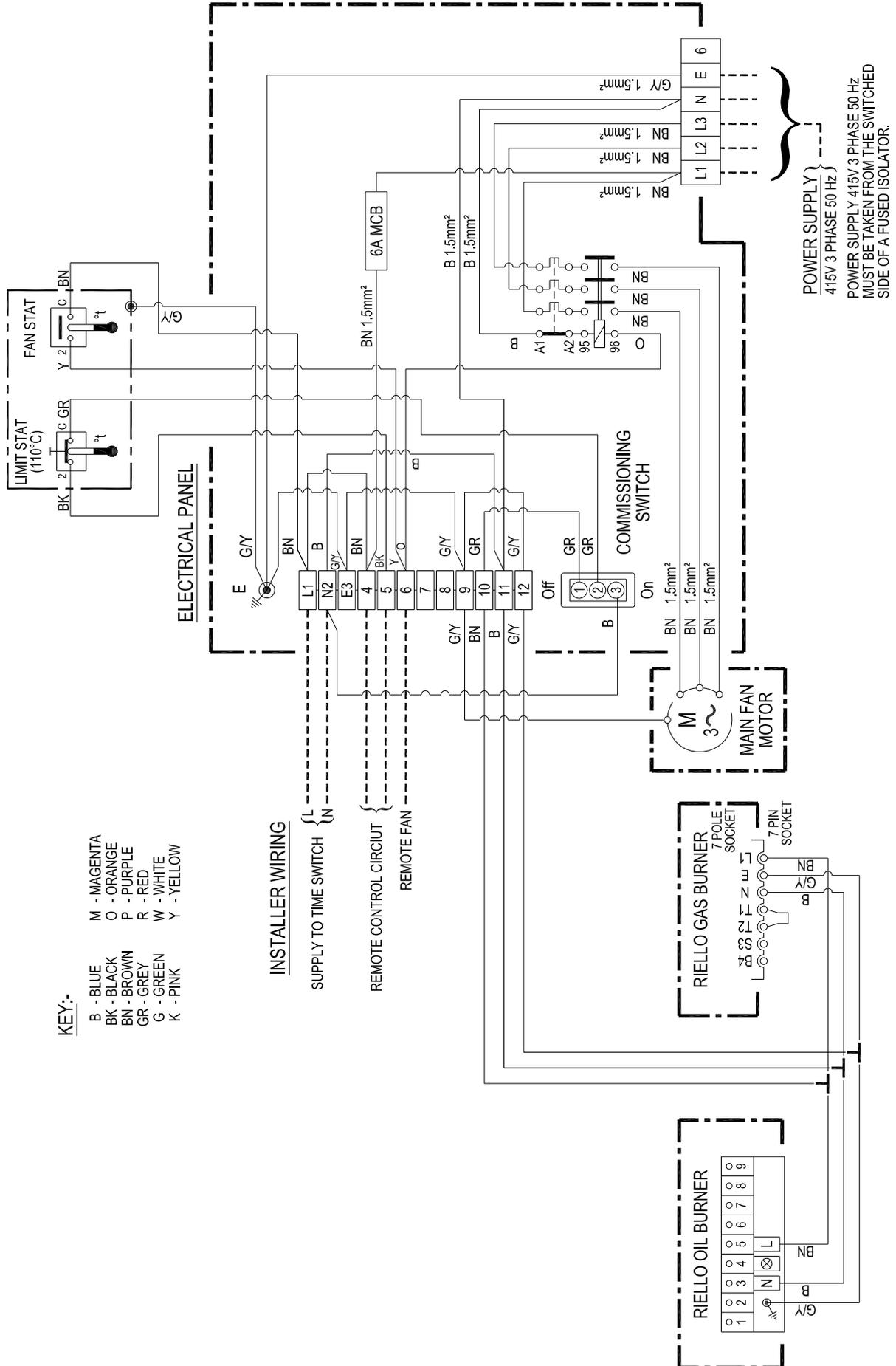
# Wiring Diagram 20-45-614

120 - 135 ON/OFF Riello Burner No Controls 230/50/1ph



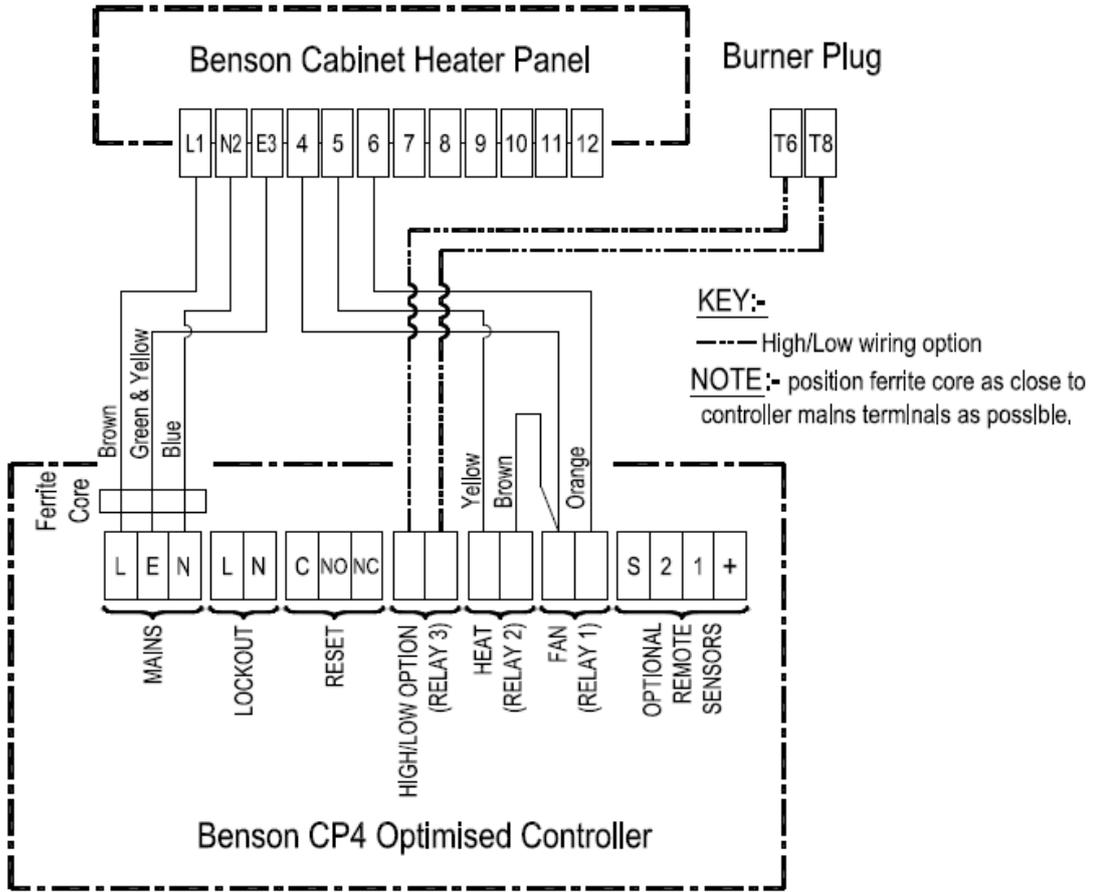
# Wiring Diagram 20-45-615

## 60 - 275 ON/OFF Riello Burner No Controls 415/50/3ph



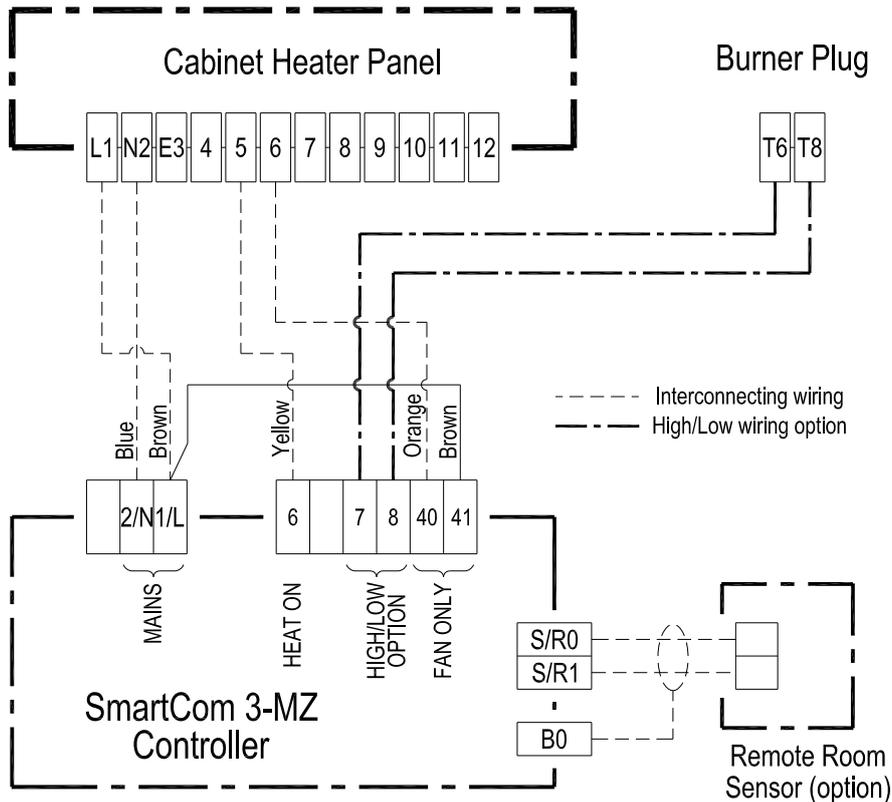
**Wiring Diagram 20-45-292**

**HI/LOW option Riello Burner CP4 Control**



**Wiring Diagram 20-45-425**

**HI/LOW option Riello Burner SC3-MZ**



## 8.0 Technical Data

Appliance Type	B23
PIN / report no	0558CM1312

Country	Approved Gas Category
AT,CH,CZ,DK,EE,ES,FI,GB,GR,HU,IE,IT IS,LT,LV,NO,PT,RO,SE,SI,SK,TR	I <sub>2H</sub>
BE,CZ,NL,FR,DE,IE,IT,ES,CH,PT, GB,SE,SK,SL,PT,PL,TR	I <sub>3P</sub>
PL,LU,DE,RO	I <sub>2E</sub>
NL	I <sub>2L</sub>
BE	I <sub>2E(R)B</sub>
FR	I <sub>2ESi</sub>
PL	I <sub>2LS</sub>
PL	I <sub>2LW</sub>

## 8.1 Technical Data - models 30 - 60

MODEL		30	35	40	60
HEAT OUTPUT	kW/hr Btu/hr	29.1 99,289	36.4 124,197	39.74 135,593	58.1 198,237
HEAT INPUT (GROSS)	kW/hr Btu/hr	35.4 120,785	44.1 150,469	48.9 166,847	70.3 239,864
HEAT INPUT (NETT)	kW/hr Btu/hr	31.9 108,823	39.7 135,456	44.09 150,435	63.3 215,979
NETT EFFICIENCY	%	91.2	91.72	90.14	91.72
CONSUMPTION NAT GAS	m <sup>3</sup> /hr ft <sup>3</sup> /hr	3.37 119	4.14 146	4.66 165	6.69 236
BURNER TYPE	RIELLO	GS5	GS5	GS5	GS10
NAT GAS BURNER PRESSURE (zero resistance cover fitted)	mbar Ins WG	2.3 0.9	2.5 1.0	3.6 1.4	2.5 1.0
NAT GAS MINIMUM GAS INLET PRESSURE	mbar	17.5	17.5	17.5	17.5
NAT GAS HEAD SETTING (zero flue resistance)	Number	2	3	5	2
NAT GAS AIR SETTING (zero flue resistance)	Number	2.8	3	4.5	2.2
GAS CONSUMPTION PROPANE	m <sup>3</sup> /hr ft <sup>3</sup> /hr l/h	1.3 46 4.9	1.6 57 6.1	1.78 63 6.7	2.56 91 9.7
LPG BURNER PRESSURE (zero resistance cover fitted)	mbar Ins WG	3.1 1.2	4.9 1.9	4.6 1.8	3.5 1.4
LPG MINIMUM GAS INLET PRESSURE	mbar	37.0	37.0	37.0	37.0
LPG HEAD SETTING (zero flue resistance)	Number	1	3	5	2
LPG AIR SHUTTER SET (zero flue resistance)	Number	2.5	4.2	4	2.8
GAS CONNECTION		RC½	RC½	RC½	RC½
AVAILABLE OUTLET PRESSURE	Pascals Ins WG	75 0.3	100 0.4	100 0.4	75 0.3
NOZZLE DISCHARGE VELOCITY	m/sec ft/min	5.73 1124	4.53 888	4.53 888	6.57 1288
AIR THROW (APPROX)	mtrs ft	14 45	14 45	14 45	17.1 55
AIR DELIVERY	m <sup>3</sup> /sec ft <sup>3</sup> /min	0.61 1300	0.71 1500	0.71 1500	1.03 2180
TEMPERATURE RISE THROUGH HEATER	°C °F	39 70	41.9 76	50.3 90	46.3 83
SOUND LEVEL	dba	67	69	69	72
COMBUSTION CHAMBER (pressure)	mbar	0.21	0.21	0.21	0.24
FLUE RESISTANCE	Min mbar Max mbar	-0.2 0.6	-0.2 0.6	-0.2 0.6	-0.2 0.6
FLUE DIAMETER	mm	125	125	125	150
ELECTRICAL SUPPLY	Standard	230/1/50	230/1/50	230/1/50	230/1/50
RATED INPUT	kW	0.55	0.55	0.55	0.99
FUSED ISOLATOR SIZE	Amps	16	16	16	20
RUNNING CURRENT	Amps	3.2	4.8	4.8	6
ELECTRICAL SUPPLY	Optional	N/A	N/A	N/A	415/3/50
RATED INPUT	kW	N/A	N/A	N/A	0.99
FUSED ISOLATOR SIZE	Amps	N/A	N/A	N/A	16
RUNNING CURRENT	Amps	N/A	N/A	N/A	2.2
WEIGHT	kg	196	196	196	241
AIR NOZZLE SIZE	Ins	9.4	9.4	9.4	9.4
NOZZLE AMOUNT	No	2	2	2	2
FLUE TEMPERATURE (GROSS)	@ 20°C Ambient	200	205	253	200

## Technical Data - models 75 - 135

MODEL		75	85	120	135
HEAT OUTPUT	kW/hr Btu/hr	73.0 249,076	82.8 282,513	117.3 400,227	132.5 452,090
HEAT INPUT (GROSS)	kW/hr Btu/hr	88.8 302,986	102.1 348,365	142.8 487,234	161.2 550,014
HEAT INPUT (NETT)	kW/hr Btu/hr	80.0 272,960	91.9 313,563	128.6 438,783	145.3 495,763
NETT EFFICIENCY	%	91.26	90.06	91.24	91.20
NAT GAS CONSUMPTION	m <sup>3</sup> /hr ft <sup>3</sup> /hr	8.45 298	9.71 343	13.6 480	15.3 541
BURNER TYPE	RIELLO	GS10	GS10	GS20	GS20
NAT GAS BURNER PRESSURE (zero resistance cover fitted)	mbar Ins WG	4.1 1.6	5.3 2.1	4.0 1.6	4.6 1.8
NAT GAS MINIMUM GAS INLET PRESSURE	mbar	17.5	17.5	17.5	17.5
NAT GAS HEAD SETTING (zero flue resistance)	Number	3	5	3	4
NAT GAS AIR SETTING (zero flue resistance)	Number	3.6	6	3.2	4.2
GAS CONSUMPTION PROPANE	m <sup>3</sup> /hr ft <sup>3</sup> /hr l/h	3.6 115 12.2	3.7 131 14.0	5.2 184 19.6	5.9 208 22.2
LPG BURNER PRESSURE (zero resistance cover fitted)	mbar Ins WG	4.4 1.76	5.5 2.2	5.2 2.0	7.8 3.1
LPG MINIMUM GAS INLET PRESSURE	mbar	37.0	37.0	37.0	37.0
LPG HEAD SETTING (zero flue resistance)	Number	3	3.5	1.5	4
LPG AIR SHUTTER SET (zero flue resistance)	Number	4	4	4.5	4.2
GAS CONNECTION		RC½	RC½	RC¾	RC¾
AVAILABLE OUTLET PRESSURE (STD)	Pascals Ins WG	100 0.4	100 0.4	137 0.55	150 0.6
NOZZLE DISCHARGE VELOCITY	m/sec ft/min	5.91 1159	5.91 1159	7.55 1481	6.98 1369
AIR THROW (APPROX)	mtrs ft	17.1 55	17.1 55	20.2 65	20.2 65
AIR DELIVERY(STD)	m <sup>3</sup> /sec ft <sup>3</sup> /min	1.39 2950	1.39 2950	2.15 4550	2.65 5620
TEMPERATURE RISE THROUGH HEATER	°C °F	42.8 77	49.8 90	45.1 81	44.5 81
SOUND LEVEL	dba	72	72	74	75
COMBUSTION CHAMBER (pressure)	mbar	0.24	0.34	0.56	0.88
FLUE RESISTANCE	Min mbar Max mbar	-0.2 0.6	-0.2 0.6	-0.2 0.6	-0.2 0.6
FLUE DIAMETER	mm	150	175	175	175
ELECTRICAL SUPPLY	Standard	230/1/50	230/1/50	415/3/50	415/3/50
RATED INPUT	kW	0.99	0.99	1.5	2.2
FUSED ISOLATOR SIZE	Amps	20	20	16	16
RUNNING CURRENT	Amps	7.2	7.2	3.6	5.2
ELECTRICAL SUPPLY	Optional	415/3/50	415/3/50	230/1/50	230/1/50
RATED INPUT	kW	0.99	0.99	1.5	2.2
FUSED ISOLATOR SIZE	Amps	16	16	40	40
RUNNING CURRENT	Amps	2.2	2.2	12	14
WEIGHT	kg	243	243	330	332
AIR NOZZLE SIZE	Ins	9.4	9.4	11	11
NOZZLE AMOUNT	No	3	3	3	4
FLUE TEMPERATURE (GROSS)	@ 20°C Ambient	210	250	210	210

## Technical Data - models 180 - 235

MODEL		180	205	235
HEAT OUTPUT	kW/hr Btu/hr	176.8 603,241	205.5 701,200	236.8 807,961
HEAT INPUT (GROSS)	kW/hr Btu/hr	214.2 730,850	250.6 855,047	285.7 974,808
HEAT INPUT (NETT)	kW/hr Btu/hr	193.0 658,516	225.6 769,747	257.4 878,244
NETT EFFICIENCY	%	91.60	91.1	92.0
NAT GAS CONSUMPTION	m <sup>3</sup> /hr ft <sup>3</sup> /hr	20.4 720	23.85 842	27.2 960
BURNER TYPE	RIELLO	GS20	RS34.1	RS34.1
NAT GAS BURNER PRESSURE (zero resistance cover fitted)	mbar Ins WG	5.9 2.3	7.2 2.9	7.4 2.9
NAT GAS MINIMUM INLET PRESSURE	mbar	17.5	17.5	17.5
NAT GAS HEAD SETTING (zero flue resistance)	Number	4	2	2.5
NAT GAS AIR SETTING (zero flue resistance)	Number	8	3	2.7
GAS CONSUMPTION PROPANE	m <sup>3</sup> /hr ft <sup>3</sup> /hr l/h	7.8 276 29.5	9.13 322 34.5	10.4 368 39.3
LPG BURNER PRESSURE (zero resistance cover fitted)	mbar Ins WG	TBA	TBA	18.0 7.2
LPG MINIMUM GAS INLET PRESSURE	mbar	37.0	37.0	37.0
LPG HEAD SETTING (zero flue resistance)	Number	4	2	2.5
LPG AIR SETTING (zero flue resistance)	Number	8	3	2.7
GAS CONNECTION		RC1	RC1¼	RC1¼
AVAILABLE OUTLET PRESSURE (STD)	Pascals Ins WG	175 0.7	188 0.75	125 0.5
NOZZLE DISCHARGE VELOCITY	m/sec ft/min	6.13 1203	6.71 1315	6.55 1285
AIR THROW (APPROX)	mtrs ft	20.2 65	21.7 70	21.7 70
AIR DELIVERY(STD)	m <sup>3</sup> /sec ft <sup>3</sup> /min	3.11 6600	3.4 7200	4.32 9150
TEMPERATURE RISE THROUGH HEATER	°C °F	44.7 81	49.2 88	44.2 79
SOUND LEVEL	dba	78	78	79
COMBUSTION CHAMBER (pressure)	mbar	0.54	0.62	0.67
FLUE RESISTANCE	Min mbar Max mbar	-0.2 0.6	-0.4 1.6	-0.4 1.6
FLUE DIAMETER	mm	200	200	225
ELECTRICAL SUPPLY	Standard	415/3/50	415/3/50	415/3/50
RATED INPUT	kW	3	3	4
FUSED ISOLATOR SIZE	Amps	25	25	32
RUNNING CURRENT	Amps	6.5	6.5	8.4
ELECTRICAL SUPPLY	Optional	N/A	N/A	N/A
RATED INPUT	kW	N/A	N/A	N/A
FUSED ISOLATOR SIZE	Amps	N/A	N/A	N/A
RUNNING CURRENT	Amps	N/A	N/A	N/A
WEIGHT	kg	525	540	630
AIR NOZZLE SIZE	Ins	12.6	12.6	14.6
NOZZLE AMOUNT	No	4	4	4
FLUE TEMPERATURE (GROSS)	@ 20°C Ambient	200	255	205

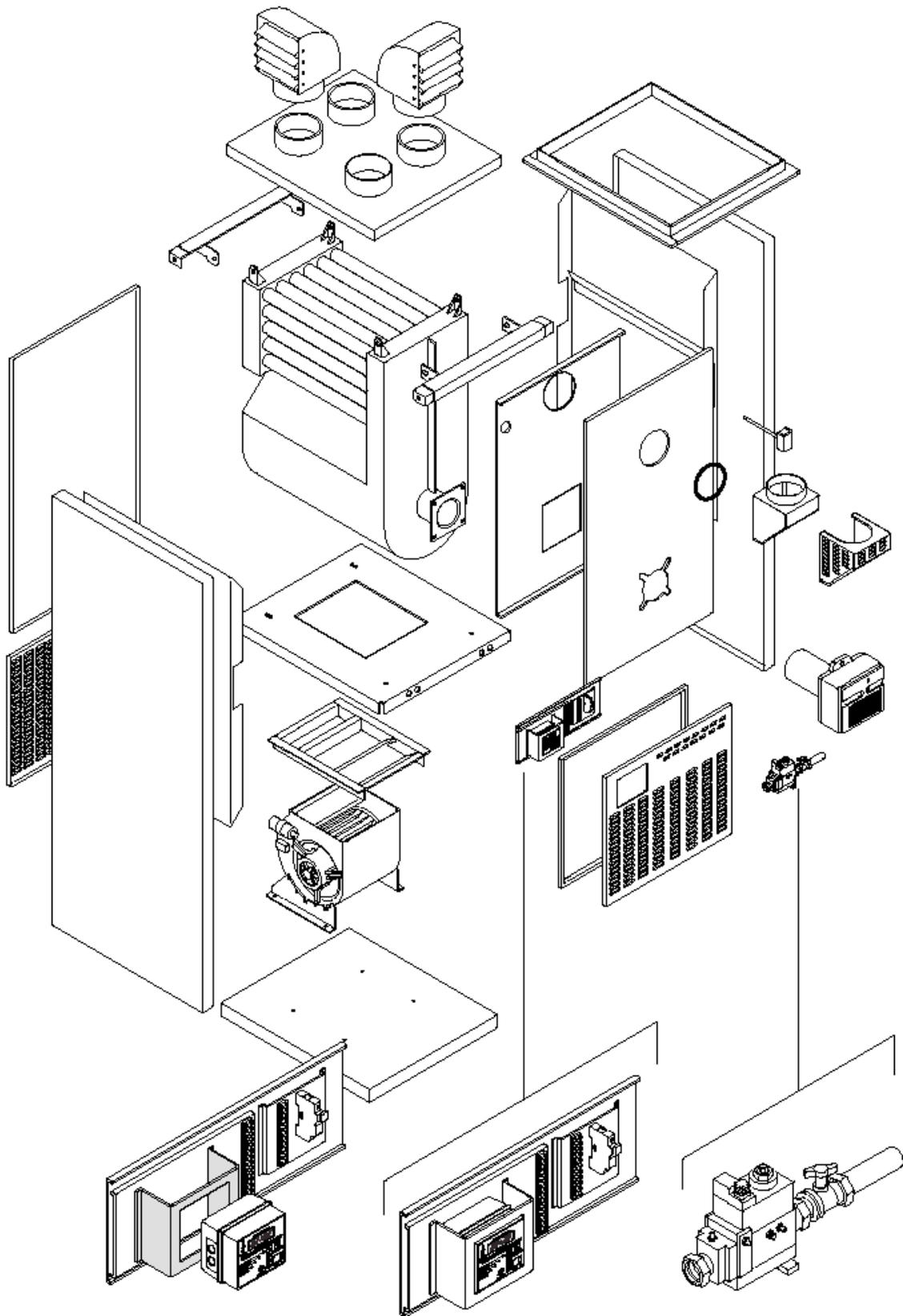
## Technical Data - models 275 - 375

MODEL		275	350	375
HEAT OUTPUT	kW/hr Btu/hr	277.8 947,853	349.98 1194,100	380.5 1,298,300
HEAT INPUT (GROSS)	kW/hr Btu/hr	338.4 1,154,621	426.5 1,455,218	463.6 1,581,803
HEAT INPUT (NETT)	kW/hr Btu/hr	304.9 1,040,319	384.38 1,311,499	417.3 1,423,827
NETT EFFICIENCY	%	91.1	91.1	91.1
NAT GAS CONSUMPTION	m <sup>3</sup> /hr ft <sup>3</sup> /hr	32.2 1137	40.7 1437	45.8 1617
BURNER TYPE	RIELLO	RS34.1	RS44.1	RS50
NAT GAS BURNER GAS PRESSURE (zero resistance cover fitted)	mbar Ins WG	11.2 4.5	7.6 3.0	
NAT GAS MINIMUM INLET PRESSURE	mbar	17.5	17.5	17.5
NAT GAS HEAD SETTING zero flue resistance	Number	6		
NAT GAS AIR SHUTTER SET zero flue resistance	Number	3.66		
GAS CONSUMPTION PROPANE	m <sup>3</sup> /hr ft <sup>3</sup> /hr l/h	12.34 435 46.5	17.3 609 65.0	19.0 671 71.1
LPG BURNER GAS PRESSURE (zero resistance cover fitted)	mbar Ins WG	TBA	TBA	TBA
LPG MINIMUM GAS INLET PRESSURE	mbar	37.0	37.0	37.0
LPG HEAD SETTING zero flue resistance	Number	TBA	TBA	TBA
LPG AIR SHUTTER SET zero flue resistance	Number	TBA	TBA	TBA
GAS CONNECTION		RC1¼	RC1½	RC2
AVAILABLE OUTLET PRESSURE (STD)	Pascals Ins WG	175 0.7	250 1	250 1
NOZZLE DISCHARGE VELOCITY	m/sec ft/min	7.39 1445	8.49 1665	8.49 1665
AIR THROW (APPROX)	mtrs ft	24.8 80	31.1 100	31.1 100
AIR DELIVERY(STD)	m <sup>3</sup> /sec ft <sup>3</sup> /min	4.86 10,300	6.88 14,680	6.88 14,680
TEMPERATURE RISE THROUGH HEATER	°C °F	48 86	40.2 72	45 81
SOUND LEVEL	dba	81	81	81
COMBUSTION CHAMBER (pressure)	mbar	0.92	0.9	0.9
FLUE RESISTANCE	Min mbar Max mbar	-0.4 1.6	-0.4 1.6	-0.4 1.6
FLUE DIAMETER	mm	225	250	250
ELECTRICAL SUPPLY	Standard	415/3/50	415/3/50	415/3/50
RATED INPUT	kW	5.5	7.5	7.5
FUSED ISOLATOR SIZE	Amps	32	64	64
RUNNING CURRENT	Amps	11	17	17
WEIGHT	kg	646	1090	1090
AIR NOZZLE SIZE	Ins	14.6	18.5	18.5
NOZZLE AMOUNT	No	4	4	4
FLUE TEMPERATURE (GROSS)	@ 20°C Ambient	200	206	233

## 8.2 Reference Information

<b>Doc/Ref</b>	<b>Title/Subject</b>
BS EN 1020	Non Domestic Gas Fired Forced Convection Air Heaters For Space Heating
BS EN 292-1 &-2	Safety of Machinery
BS EN 60204-1	Safety of Machinery - Electrical
BS EN 60335-1	Safety of Electrical Appliances
BS EN 55014	Electromagnetic Compatibility
BS EN 50165	Safety of Electrical Equipment
BS 5854	Code of Practice - Flues/Flue Structures
BS 6891	Installation of Pipework < 35mm
BS 5991	Indirect Gas Fired Heaters < 2 MW
BS 715	Metal Flue Pipes and Fittings
BS 5440-1	Specification/Installation of Flues
BS 5440-2	Ventilation Requirements Gas Appliances
ISO 7/1 (see also BS21 )	Specification for Metric Pipe Threads
ISO 228/1 See also BS 2779 and BS 5380)	Pipe Threads Seals and Couplings
UP/1 (Replaces IM/5 & IM/16 )	Installation of Gas Appliances
UP/2 (Replaces IM/7 )	Installation of Gas Appliances

## 9.0 Parts Lists



DESCRIPTION	30	35	40	60	75
Heat Exchanger Assy	31-28-128	31-28-128	31-28-128	20-45-154	20-45-154
Stackbox Assy	31-28-078	31-28-078	31-28-078	31-24-074	31-24-074
Front Top Panel	31-28-126	31-28-126	31-28-126	20-45-143	20-45-143
Back Top Panel	31-28-083	31-28-083	31-28-083	20-45-137	20-45-137
Heatshield Front Panel	31-28-124	31-28-124	31-28-124	20-45-140	20-45-140
Heatshield Back Panel	31-28-123	31-28-123	31-28-123	20-45-141	20-45-141
Flue Box Cover Assy	31-28-115	31-28-115	31-28-115	20-45-094	20-45-094
Rear Lower Inlet Panel	31-20-107	31-20-107	31-20-107	20-45-139	20-45-139
Overload	N/A	N/A	N/A	28-11-125	28-11-125
Contactor 1ph Contactor 3ph	N/A N/A	N/A N/A	N/A N/A	28-11-137 28-11-131	28-11-137 28-11-131
Fan/Limit Thermostat Assembly	20-45-599	20-45-599	20-45-599	20-45-599	20-45-599
Fan/ limit Stat Gasket	20-33-549	20-33-549	20-33-549	20-33-549	20-33-549
Burner Plate Gasket	31-28-080	31-28-080	31-28-080	30-40-156	30-40-156
Pressure Relief Gasket	31-28-080	31-28-080	31-28-080	31-27-121	31-27-121
Sight Glass	20-30-151	20-30-151	20-30-151	20-30-151	20-30-151
Time Clock	28-15-008	28-15-008	28-15-008	28-15-008	28-15-008
Thermostat Room	28-16-031	28-16-031	28-16-031	28-16-031	28-16-031
Thermostat Frost	28-16-044	28-16-044	28-16-044	28-16-044	28-16-044
Rocker Switch Red Neon	28-40-105	28-40-105	28-40-105	28-40-105	28-40-105
Rocker Switch Dual Black	28-40-106	28-40-106	28-40-106	28-40-106	28-40-106
Rocker Switch Black	28-40-104	28-40-104	28-40-104	28-40-104	28-40-104
MCB 1ph MCB 3ph	28-07-085 N/A	28-07-085 N/A	28-07-085 N/A	28-07-085 27-07-084	28-07-085 27-07-084
Motorised Fan 1ph Motorised Fan 3ph	28-09-049 N/A	28-09-049 N/A	28-09-049 N/A	28-09-002 28-09-042	28-09-002 28-09-042
Fan Restrictor	31-30-017	31-30-592	31-30-592	31-30-016	N/A
Nat Gas Burner c/w Gas Train	29-99-445	29-99-445	29-99-445	29-99-446	29-99-446
LPG Conversion Kit	30-00-882	30-00-882	30-00-882	30-00-884	30-00-884
Turbulators	N/A	20-45-514	20-45-514	20-45-485	20-45-485

DESCRIPTION	85	120	135	180	205
Heat Exchanger Assy	20-45-154	20-46-283	20-46-283	20-46-355	20-46-355
Stackbox Assy	31-27-123	31-27-123	31-27-123	20-46-307	20-46-307
Front Top Panel	20-45-143	20-46-312	20-46-312	20-46-332	20-46-332
Back Top Panel	20-45-137	20-46-289	20-46-289	20-46-338	20-46-338
Heatshield Front Panel	20-45-140	20-46-291	20-46-291	20-46-336	20-46-336
Heatshield Back Panel	20-45-141	20-46-290	20-46-290	20-46-335	20-46-335
Flue Box Cover Assy	20-45-094	20-45-094	20-45-094	20-46-310	20-46-310
Overload 1ph Overload 3ph	N/A 28-11-125	28-11-130 28-11-127	28-11-130 28-11-128	N/A 28-11-128	N/A 28-11-128
Contactora 1ph Contactora 3ph	28-11-137 28-11-131	N/A 28-11-131	N/A 28-11-131	N/A 28-11-131	N/A 28-11-131
Fan/Limit Thermostat Assembly	20-45-599	20-45-599	20-45-599	20-45-599	20-45-599
Fan/ limit Stat Gasket	20-33-549	20-33-549	20-33-549	20-33-549	20-33-549
Burner Plate Gasket	30-40-156	31-27-121	31-27-121	31-27-121	31-27-121
Pressure Relief Gasket	31-27-121	31-27-121	31-27-121	20-46-354	20-46-354
Sight Glass	20-30-151	20-30-151	20-30-151	20-30-151	20-30-151
Time Clock	28-15-008	28-15-008	28-15-008	28-15-008	28-15-008
Thermostat Room	28-16-031	28-16-031	28-16-031	28-16-031	28-16-031
Thermostat Frost	28-16-044	28-16-044	28-16-044	28-16-044	28-16-044
Rocker Switch Red Neon	28-40-105	28-40-105	28-40-105	28-40-105	28-40-105
Rocker Switch Dual Black	28-40-106	28-40-106	28-40-106	28-40-106	28-40-106
Rocker Switch Black	28-40-104	28-40-104	28-40-104	28-40-104	28-40-104
MCB 1ph MCB 3ph	28-07-085 28-07-084	28-07-084 28-07-084	28-07-084 28-07-084	N/A 28-07-084	N/A 28-07-084
Motorised Fan 1ph Motorised Fan 3ph	28-09-002 28-09-042	N/A N/A	N/A N/A	N/A N/A	N/A N/A
Fan	N/A	28-09-003	28-09-003	28-09-004	28-09-004
Fan Pulley	N/A	28-65-092	28-65-096	28-65-105	28-65-105
Motor 1ph Motor 3ph	N/A	28-10-117 28-10-127	28-10-016 28-10-015	N/A 28-10-120	N/A 28-10-120
Motor Pulley	N/A	28-65-063	28-65-063	28-65-063	28-65-072
Belt	N/A	09-16-110(2)	09-16-106(2)	09-16-126(2)	09-06-126(2)
Nat Gas Burner c/w Gas Train	29-99-446	29-99-448	29-99-448	29-99-449	29-99-552
Air Head	N/A	N/A	N/A	N/A	30-10-145
LPG Conversion Kit	30-00-884	30-00-886	30-00-886	30-00-886	30-10-423
Turbulators	20-45-485	20-45-780	20-45-780	20-45-781	20-45-781

DESCRIPTION	235	275	DESCRIPTION	350	375
Stackbox Assy	20-47-425	20-47-425	Stackbox Assy	20-28-090	20-28-090
Front Top Panel	20-47-528	20-47-528	Front Top Panel	20-28-067	20-28-067
Back Top Panel	20-47-529	20-47-529	Back Top Panel	20-28-068	20-28-068
Heatshield Front Panel	20-47-430	20-47-430	Heatshield Front Panel	20-28-070	20-28-070
Heatshield Back Panel	20-47-431	20-47-431	Heatshield Back Panel	20-28-071	20-28-071
Overload	28-11-129	28-11-130	Overload	28-11-111	28-11-111
Contactora	28-11-131	28-11-131	Star Delta Starter	28-11-045	28-11-045
Fan/Limit Thermostat Assy	20-45-599	20-45-599	Fan/Limit Thermostat Assy	20-45-599	20-45-599
Fan/ limit Stat Gasket	20-33-549	20-33-549	Fan/ limit Stat Gasket	20-33-549	20-33-549
Burner Plate Gasket	31-29-046	31-29-046	Burner Plate Gasket	21-29-046	21-29-046
Pressure Relief Gasket	20-46-334	20-46-334	Pressure Relief Gasket	31-29-046	31-29-046
Sight Glass	20-30-151	20-30-151	Sight Glass	20-30-151	20-30-151
Time Clock	28-15-008	28-15-008	Time Clock	28-15-008	28-15-008
Thermostat Room	28-16-031	28-16-031	Thermostat Room	28-16-031	28-16-031
Thermostat Frost	28-16-044	28-16-044	Thermostat Frost	28-16-044	28-16-044
Rocker Switch Red Neon	28-40-105	28-40-105	Rocker Switch Red Neon	28-40-105	28-40-105
Rocker Switch Dual Black	28-40-106	28-40-106	Rocker Switch Dual Black	28-40-106	28-40-106
Rocker Switch Black	28-40-104	28-40-104	Rocker Switch Black	28-40-104	28-40-104
MCB 3ph	28-07-084	28-07-084	MCB 3ph	28-07-084	28-07-084
Fan	28-09-043	28-09-043	Fan Drive Assy (Nozzled)	28-09-087	28-09-087
Fan Pulley	28-65-074	28-65-074	Driven Pulley (Nozzled) Driven Pulley (Ducted)	28-65-178 28-65-188	28-65-178 28-65-188
Fan Taper lock	28-66-136	28-66-136	Taper lock Driven (Nozzled) Taper lock Driven (Ducted)	28-66-040 28-66-020	28-66-040 28-66-020
Motor	28-10-026	28-10-021	Motor (Nozzled) Motor (Ducted)	28-10-024 28-10-025	28-10-024 28-10-025
Motor Pulley	28-65-180	28-65-186	Drive Pulley (Nozzled) Drive Pulley (Ducted)	28-65-186 28-65-100	28-65-186 28-65-100
Motor Taper lock	28-66-028	28-65-038	Taper lock Drive (Nozzled) Taper lock Drive (Ducted)	28-66-038 28-66-013	28-66-038 28-66-013
V Belt (3)	09-16-116	09-16-116	V Belt (3) (Nozzled) V Belt (4) (Ducted)	09-16-138	09-16-138
Nat Gas Burner c/w Gas Train	29-99-552	29-99-552	Nat Gas Burner c/w Gas Train	29-99-551	29-99-551
Air Head	30-10-145	30-10-145	Air Head	30-10-145	30-10-146
LPG Conversion Kit	30-10-423	30-10-423	LPG Conversion Kit	30-10-423	30-10-424
Turbulator	20-47-763	20-47-763	Turbulator	tbc	tbc

## 10 User Instructions

### 10.1 Commissioning and hand over

#### Warning

As part of the commissioning programme, the commissioning engineer must go through the following with the operator.

- (i) Lighting, shutdown, and operational information.
- (ii) Safety features, data plate, and labelling.
- (iii) The requirement for regular inspection - especially if the heater is within a more demanding environment - and the need for regular servicing, carried out by competent and qualified engineers.

#### Caution

After approximately 100 hours of running, the tension on the fan belts must be checked to ensure that it is correct, and that the belts have not stretched. It is strongly advised that this is undertaken by the commissioning engineer, and not the operator

### 10.2 Servicing

#### Warning

Servicing must be carried out on a regular basis, the maximum interval between services being one year.

It is a requirement that only suitably qualified and competent persons are allowed to undertake the servicing.

Benson Heating advise that the planned service schedule as detailed in section 5.1 of the Installation, Commissioning and Servicing Manual is adopted by the user.

Further details are available from either Benson Heating or from the commissioning engineer.

### 10.3 Start Up Procedure

- (a) Enable burner via controller by selecting 'Heat' (Relay 2); 'Heat On'; 'Heat/Auto'.\* (\* dependent on control type supplied. Refer to individual controller operating manual.)

- (b) Burner will fire and establish within 60seconds.

- (c) As temperature of heater increases, fan will operate.

### 10.4 Stop procedure

- (a) Disable burner by selecting 'Heat OFF'; 'Standby'.\* (\* dependent on control type supplied. Refer to individual controller operating manual.)

- (b) The burner will turn off.

- (c) The fan motor will continue to run until heat dissipation allows the fan and limit stat to shut down the fan.

#### Caution

Do not use the main electrical isolator to turn off the heater, to do so can cause damage to the heat exchanger and combustion chamber and thereby invalidate the warranty.

### 10.5 Shut down procedure

- (a) Follow steps 10.4 (a), (b) and (c), when main fan stops turn main electrical isolator off, and shut gas cocks

### 10.6 Ventilation only

- (a) Enable fan on via controller by selecting 'Fan only'; 'Vent only'; 'Vent/Manual'.\* (\*dependent on control type supplied. Refer to individual controller operating manual.)

- (b) Fan will operate without the burner for the set period of the controller.

### 10.7 Lockout situations

If either the burner or the fan and limit stat go to lockout, the lockout must be cleared manually before the ignition sequence can be re-initiated.

#### Caution

Repeated or frequent lockouts must be investigated and their cause determined by a qualified and competent engineer.

Technical Support:

Tel: 01384 489 200

Fax: 01384 489 707

# AmbiRad Group

Heating and Ventilation Solutions

ambiradgroupsupport@tnb.com  
www.ambiradgroup.co.uk

**AMBIRAD AIRBLOC NORDAIRNICHE BENSON**

A Thomas & Betts Company. Registered in England No. 1390934. Registered office: 27/28 East Castle Street, London.

AmbiRad UK is a registered trademark of AmbiRad Limited. Because of continuous product innovation, AmbiRad reserves the right to change product specification without due notice.